
MOUNTING INSTRUCTIONS

AUFBAUANLEITUNG



SENIOR HOBBY

PRODUCT INFORMATION

Dear customer,

Thank you for buying a high-quality aluminium greenhouse model Senior Hobby.

REMARKS

In all drawings you find the mounting-instructions for all basic standard-models. However this manual should be a sufficient guidance for all special-case greenhouses. This greenhouse is designed for cultivation of plants/flowers. Therefore leakage, water drops and condensation inside the building are allowed. The building may only be entered by competent persons during cultivation or maintenance.

Aluminium profiles that are not painted may show black stains, these stains are not a production error: they can be easily removed with a aluminium cleaner available at every good drugstore. The rubber strips have been treated with oil/silicone on the interior to facilitate the assembly. The building should be mounted on a solid concrete foundation deep enough to get a solid and frost-free ground. During winter the roof has to be cleared of snow or supported in a suitable way. The greenhouse should be built in a location protected from strong winds. Protective gear (such as protective gloves) should be used during mounting in order to avoid injuries. One should at all times pay attention to the local building regulations.

ASSEMBLY ORDER

The assembly procedure is the same for all Senior Hobby greenhouses.

- Sorting of the profiles according the model.
- Mounting of the complete aluminium construction.
- Leveling of the construction using a waterlevel.
- Securing the building to the ground
- Glazing.

REQUIRED TOOLS

Socket wrench nr. 10 or spanner nr. 10, water-level, screwdriver, drilling machine + drill 4.2 mm, scissors (to cut the rubber).

We reserve the right to change the construction without prior notice!

PRODUKT INFORMATION

Sehr geehrter Kunde,

Wir möchten Ihnen zum Kauf des Gewächshauses „Modell Senior Hobby“ gratulieren.

ANMERKUNGEN

Die Aufbauanleitung bezieht sich zunächst auf das Standardmodell „Senior Hobby“. Für Sonderkonstruktionen gibt es zusätzliche Hinweise zur Montage. Das Gewächshaus sollte in einer windgeschützten Lage montiert werden. Während des Winters sollte das Dach von Schnee befreit werden oder durch geeignete Maßnahmen abgestützt werden! Alle Konstruktionen sind nach baurechtlichen Vorschriften am Boden zu befestigen. In jedem Fall muss ein frostfreies Betonfundament vorhanden sein. Unlackierte Alu-Profile können schwarze Flecken aufweisen, hierbei handelt es sich nicht um einen Produktionsfehler. Mit einem handelsüblichen Alu-Reiniger lassen sich diese weitestgehend entfernen. Die Senior Hobby Gewächshäuser dienen der Kultur von Pflanzen und werden durch gärtnerische tätige oder entsprechend autorisierte Personen oder nur in deren Begleitung betreten. Kleine Undichtigkeiten, Wassertropfen und Kondensat sind zulässig. Das mitgelieferte Dichtungsgummi ist an der Innenseite mit Talg behandelt, was zu einer schnelleren und einfacheren Montage beiträgt. Bei der Montage muss man Schutzausrüstung tragen z.B. Sicherheitshandschuhe, um Verletzungen zu vermeiden. In jedem Fall muss die landesübliche Bauordnung beachtet werden!

MONTAGEABLAUF

Der Montagevorgang ist bei allen Senior Hobby-Modellen gleich:

- Auslegen der Alu-Profile gemäß Modellgröße.
- Aufbau der Alu-Konstruktion.
- Horizontale und vertikale Ausrichtung der Konstruktion.
- Verankerung der Konstruktion.
- Verglasung.

BENÖTIGTES WERKZEUG

Schraubenschlüssel Nr. 10, Schraubenzieher, Wasserwaage, Bohrmaschine und Bohrer (4.2 mm) Metallsäge, Schere (für das Zuschneiden der Gummidichtung).

Konstruktionsänderungen behalten wir uns vor.

SENIOR HOBBY



STANDING PALLET

Weight: 350kg (H23) 500kg (H34) 600kg (H36)
Dimensions: 900 x 900 x 2200mm

POSITION	GLAS DIMENSIONING	H23	H34	H36	
Sliding door	730 x 1850mm	1 pc	1 pc	1 pc	
Gables	730 x 1850mm	12 pc	18 pc	22 pc	
Below louver-vent	730 x 825mm	1 pc	1 pc	1 pc	
Triangle glass SL1	1.099 x 74 x 543mm	4 pc	/	/	
Triangle glass SL2	730 x 74 x 411mm	/	4 pc	4 pc	
Triangle glass SL3	730 x 414 x 696mm (x113)	/	4 pc	4 pc	
Roof	730 x 1250mm	6 pc	/	/	
Roof	730 x 1650mm	/	9 pc	12 pc	
Roofwindow	730 x 825mm	2 pc	3 pc	4 pc	
Underneed roofwindow	730 x 425mm	2 pc	/	/	
Underneed roofwindow	730 x 825mm	/	3 pc	4 pc	

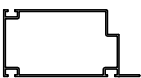
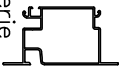
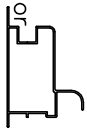
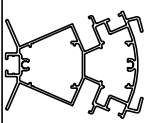
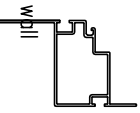
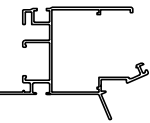
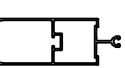
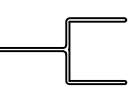
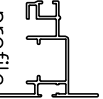
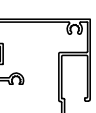
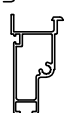
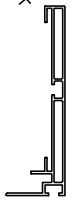
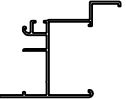
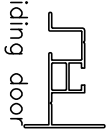
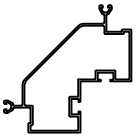
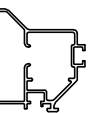
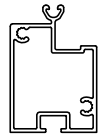
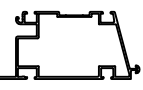
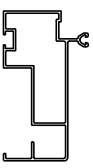
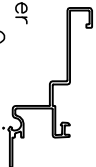
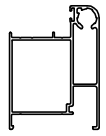
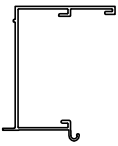
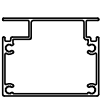
ITEM	H23		H34		H36	
Louvre vent / window	1 pc		1 pc		1 pc	
Sliding door	1 pc		1 pc		1 pc	
Roofwindow	2 pc		3 pc		4 pc	
Bag small items	1 pc		1 pc		1 pc	
PRO6578 / Corner profile	1830mm	4 pc	1830mm	4 pc	1830mm	4 pc
PRO1456 / Glazing bar gable	1830mm	8 pc	1830mm	14 pc	1830mm	18 pc
PRO6918 / Endbar roof	1230mm	4 pc	1630mm	4 pc	1630mm	4 pc
PRO1456 / Glazing bar roof	1230mm	6 pc	1630mm	10 pc	1630mm	14 pc
PRO10980 / Round tube dia 40	1900mm	2 pc	1900mm	2 pc	1900mm	2 pc
PRO20362 / Wind bracings gabel	1975mm	8 pc	1975mm	8 pc	1975mm	8 pc
PRO1748 / Rubber double (12m/roll)	4 pc		6 pc		8 pc	

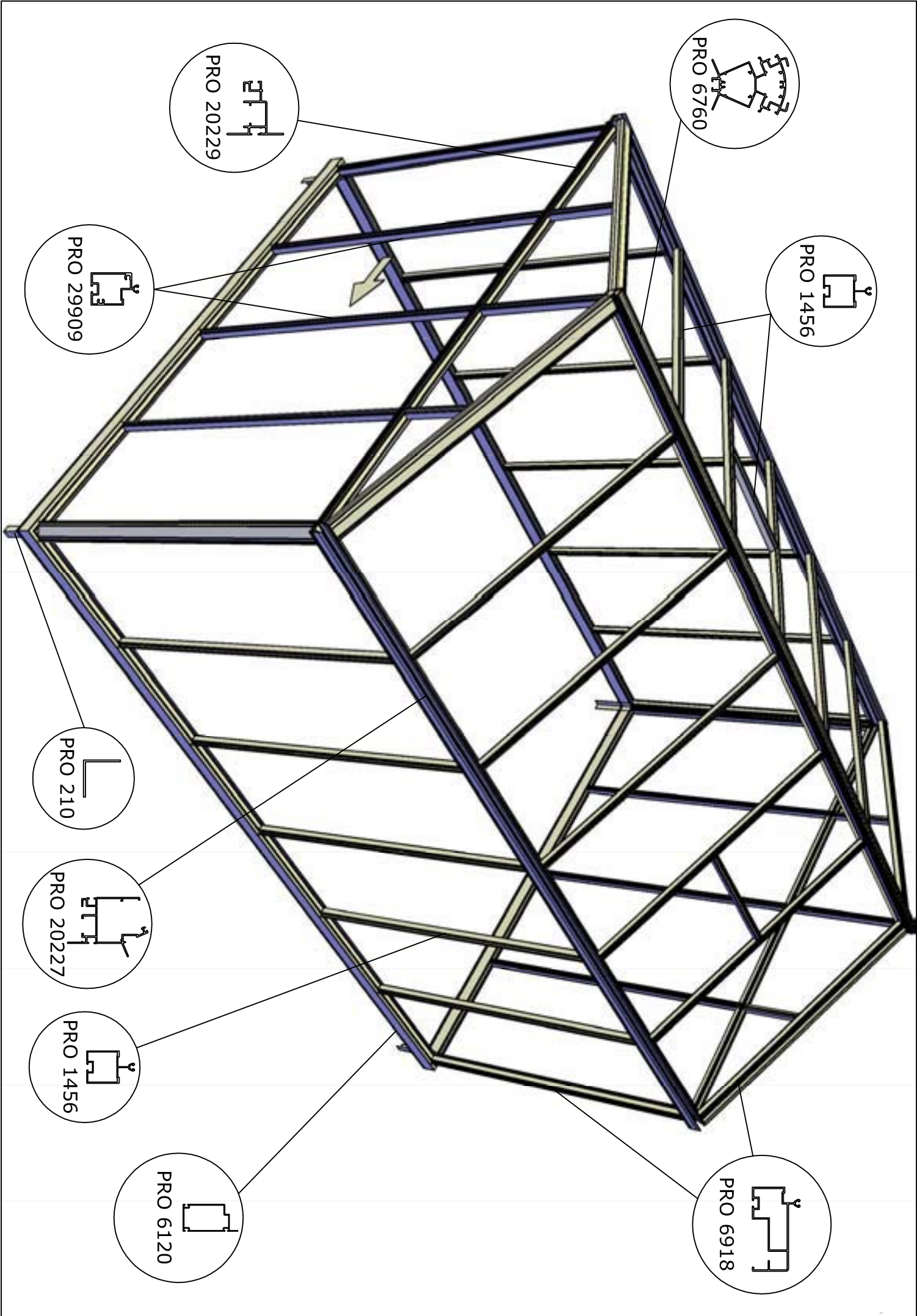


LONG PACKAGE

Weight: 40kg (H23) 60kg (H34) 80kg (H36)
Dimensions: 300 x 200 x 3300mm (H23) x 4800 (H34) x 6300 (H36)

ITEM	H23		H34		H36	
PRO6120 / Foundation profile	2360mm	2 pc	3098mm	2 pc	3098mm	2 pc
PRO6120 / Foundation profile	3098mm	2 pc	4574mm	2 pc	6050mm	2 pc
PRO20227 / Gutter profile	3098mm	2 pc	4574mm	2 pc	6050mm	2 pc
PRO6760 / Ridge profile	3098mm	1pc	4574mm	1 pc	6050mm	1 pc
PRO20229 / Horizontal gable prof.	2244mm	2 pc	2982mm	2 pc	2982mm	2 pc
PRO20362 / Wind bracings roof	2543mm	4 pc	2757mm	4 pc	2757mm	4 pc
Bag with bolts, nuts, screws,...	1 pc		1 pc		1 pc	
Bolts and nuts	2x50pc		3x50pc		3x50pc	
Misting system	2300mm	1 pc	3300mm	1 pc	4300mm	1 pc

PRO6120 Fundering Foundation profile 	PRO1454 Tussenregel Hor.gable prof. Orangerie 	PRO1449 Glaslat var.hoek Variable glazing bar 	PRO42142 Aanslag draaideur Siding turning door 	PRO6964 Stolp dub.ddeur Middel.dub.turn.door 
PRO6760 Nok helios Ridge profile 	PRO37358 Fundering op muurtjes Special bottomprofile on wall 	PRO1450 Scharnier var.hoek Hinge variable glazing bar 	PRO7615 Scharnier dakraam Topprofile roofwindow 	PRO6965 Stolp dub.ddeur Middel.dub.turn.door 
PRO20227 Goot Helios Gutter Helios 	PRO42786 Muurnok Arcadia Ridge Arcadia 	PRO33325 Daklat Arcadia Roofbar Arcadia 	PRO7609 Zijkant dakraam Sideprofile roofwindow 	YSER Versteviging serres Reinforcement profile 
PRO20229 Tussenregel Horizontal gable profile 	PRO33329 Scharnier nok Hinge ridge Arcadia 	PRO6951 Vert.schuifdeur Vert.sliding door 	PRO7610 Onderkant dakraam Bottom roofwindow 	PRO37359 Schap/zaai bak gordijnkast 
PRO1456 Glaslat Glazing bar 	PRO33328 Goot Arcadia Gutter Arcadia 	PRO6121 Deurkader hor. Horizontal prof.sliding door 	PRO25827 Kader schuifraam Kader schuifraam 	PRO744 Buisje dia19 Tube dia19 
PRO6578 Hoekstijl Corner profile 	PRO33327 Goetscharnier Arcadia Gutter—hinge Arcadia 	PRO7876 Deurgeleider Guide sliding door 	PRO1455 Geleider schuifraam Guiding sliding window 	PRO10980 Buisje dia40 Tube dia40 
PRO29909 Deurstijl Doorpost 	GDO Gootdrager Roofbeam Orangerie 	PRO39796 Geleider schuifdeur Bottom guide slinding door 	PRO20497 Glashouder Glas—secure profile 	PRO1748 Rubber serres Rubber greenhouses 
PRO6918 Eindlat dak Endbar roof 	GSO Goetscharnier Hinge gutter Orangerie 	PRO6954 Deurkader zijkant Doorframe side 	PRO29973 Prof. schermdoek Screening profile 	PRO2290 Zware rubber PPL Heavy duty rubber 
PRO7926 Hoek 150gr. Corner prof. 150gr. 	GTO Goot Orangerie Gutter Orangerie 	PRO6953 Hor.draaideur Hor.turning door 	TRE Trekker—windverband Side bracings 	PRO5538 Halve rubber Helios Half—rubber Helios 



PRO 6760

PRO 1456

PRO 6918

PRO 6120

PRO 1456

PRO 20227

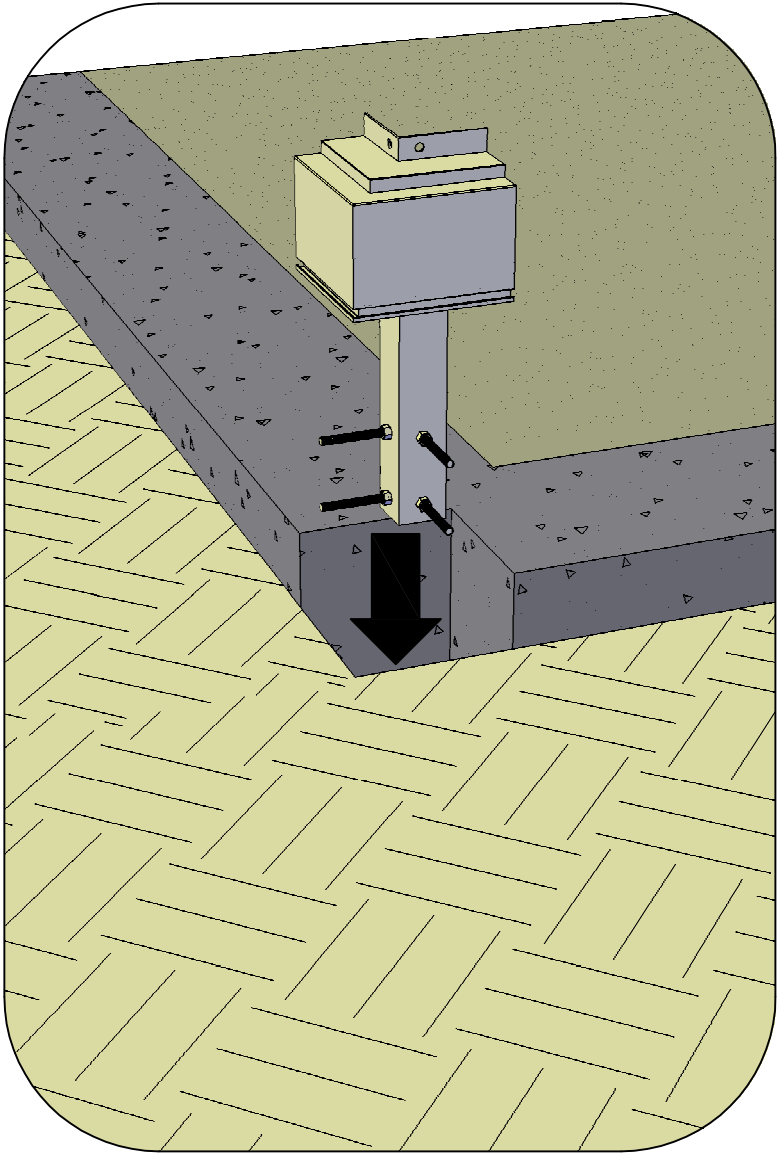
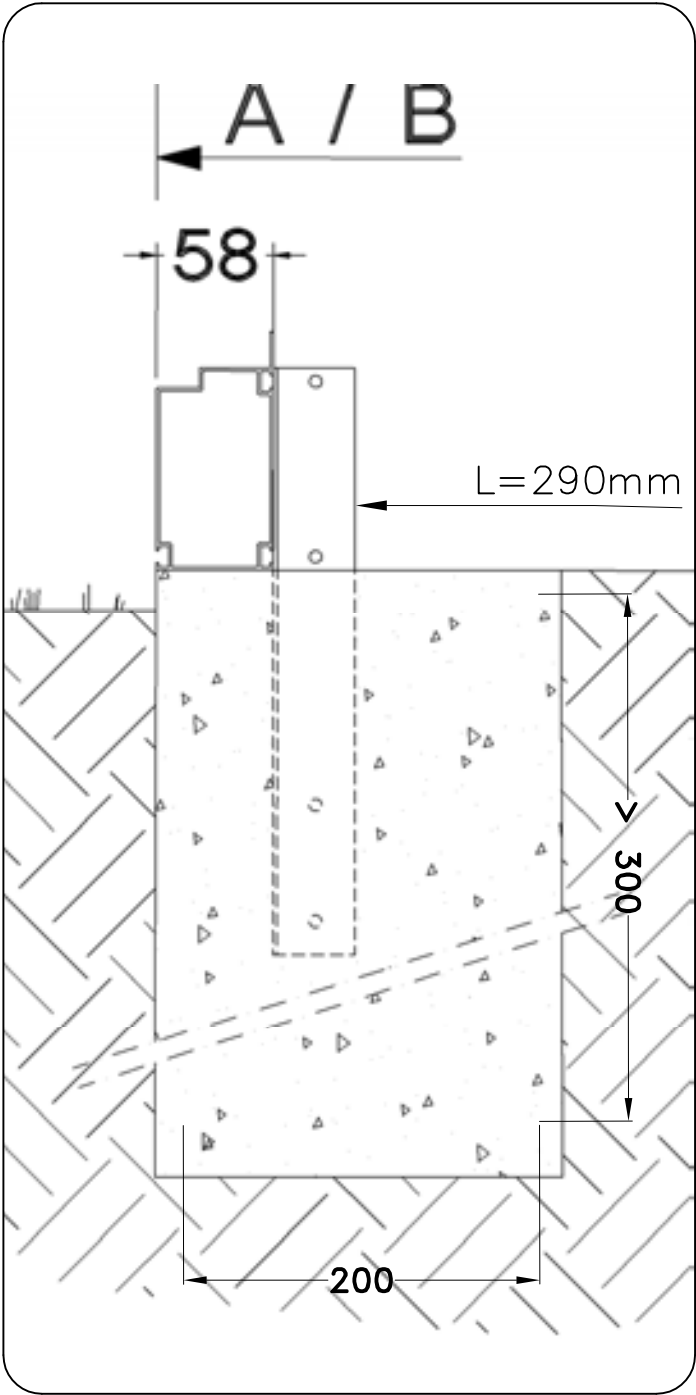
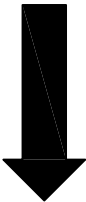
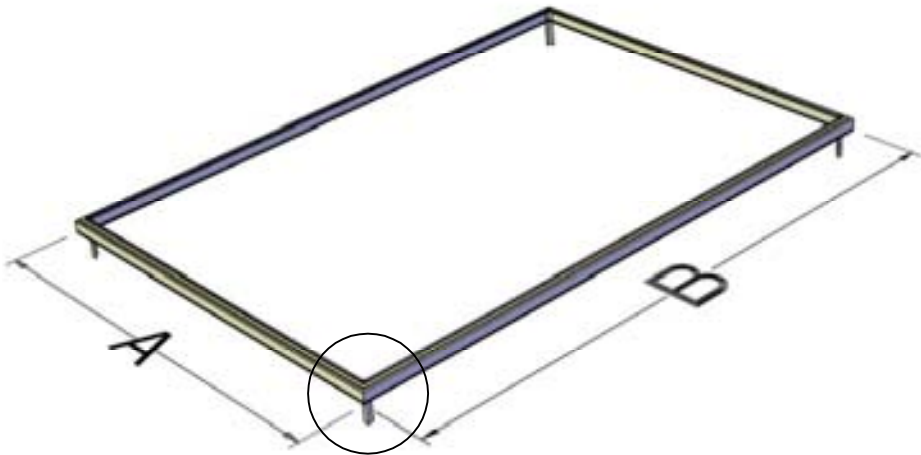
PRO 210

PRO 29909

PRO 20229

SENIOR HOBBY

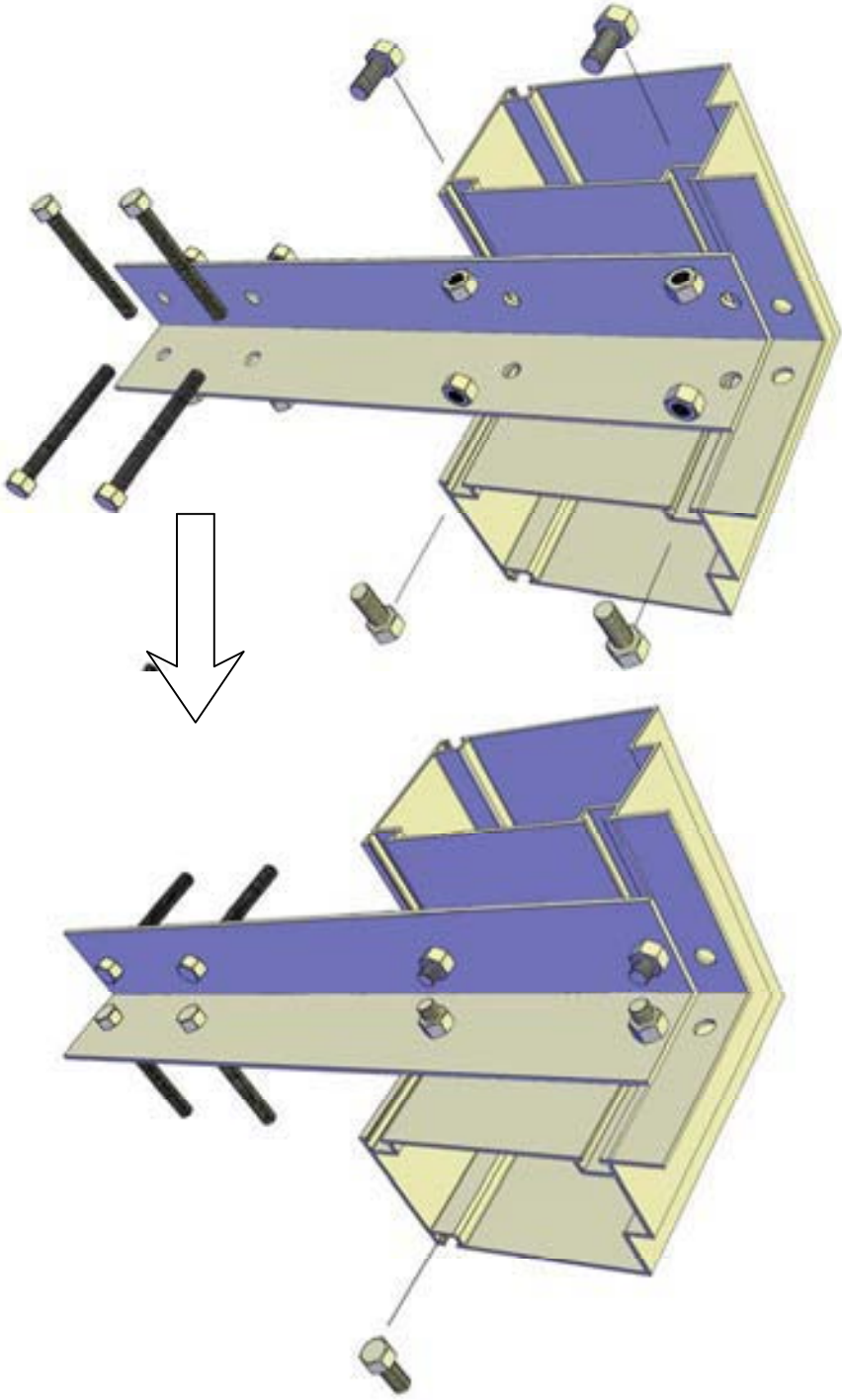
A	X	B
2.360mm		2.360mm
3.100mm		3.100mm
3.840mm		3.840mm
		4.580mm
		6.060mm





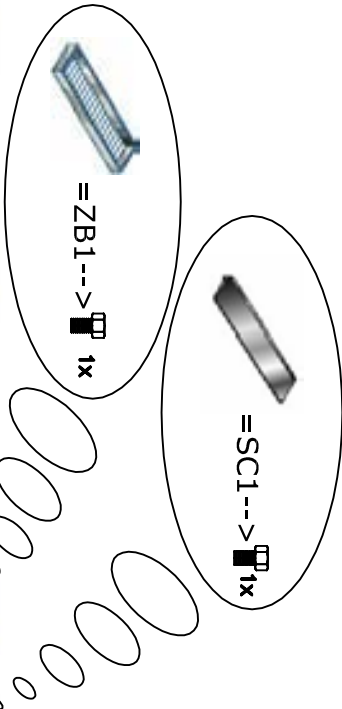
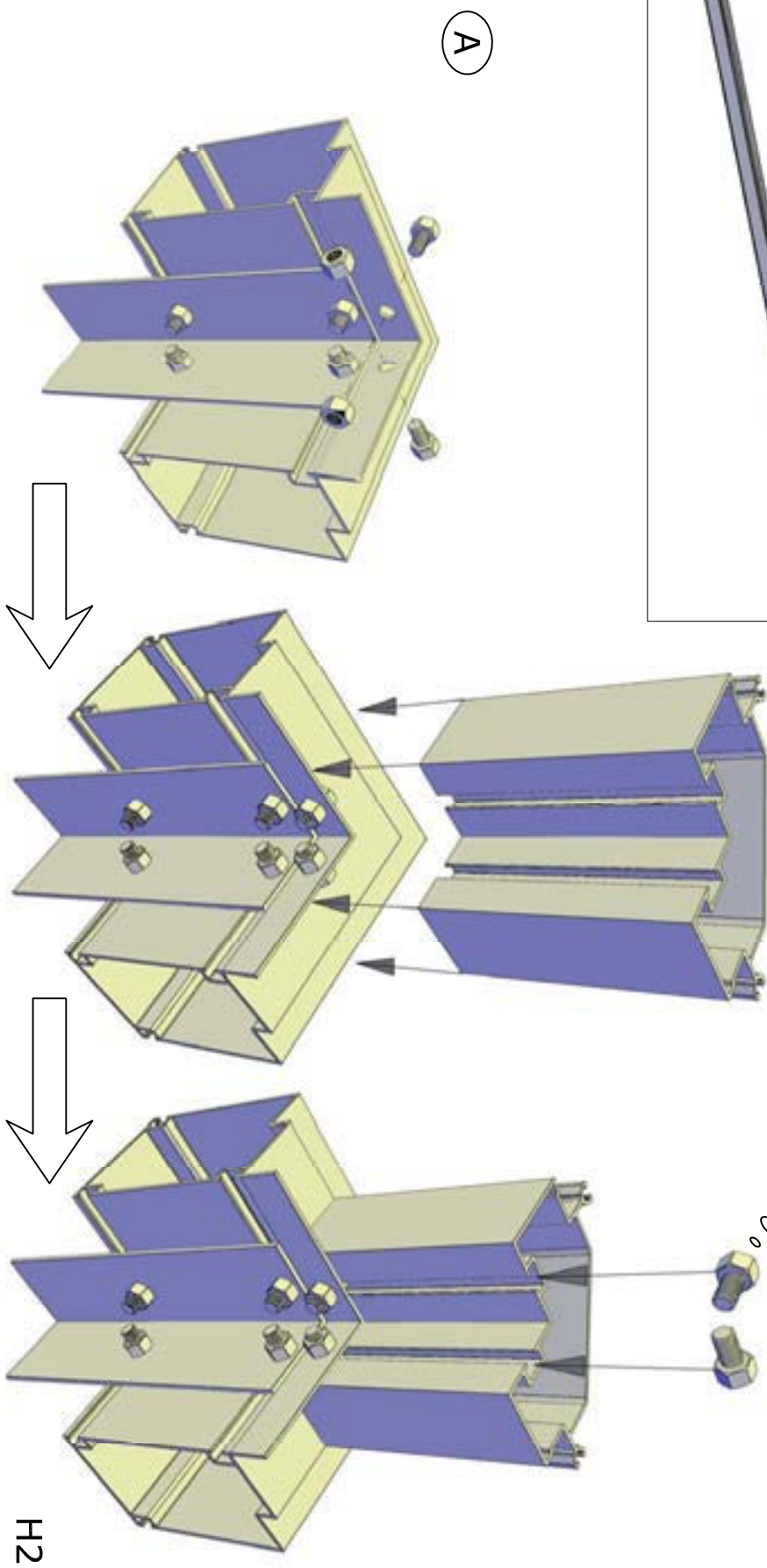
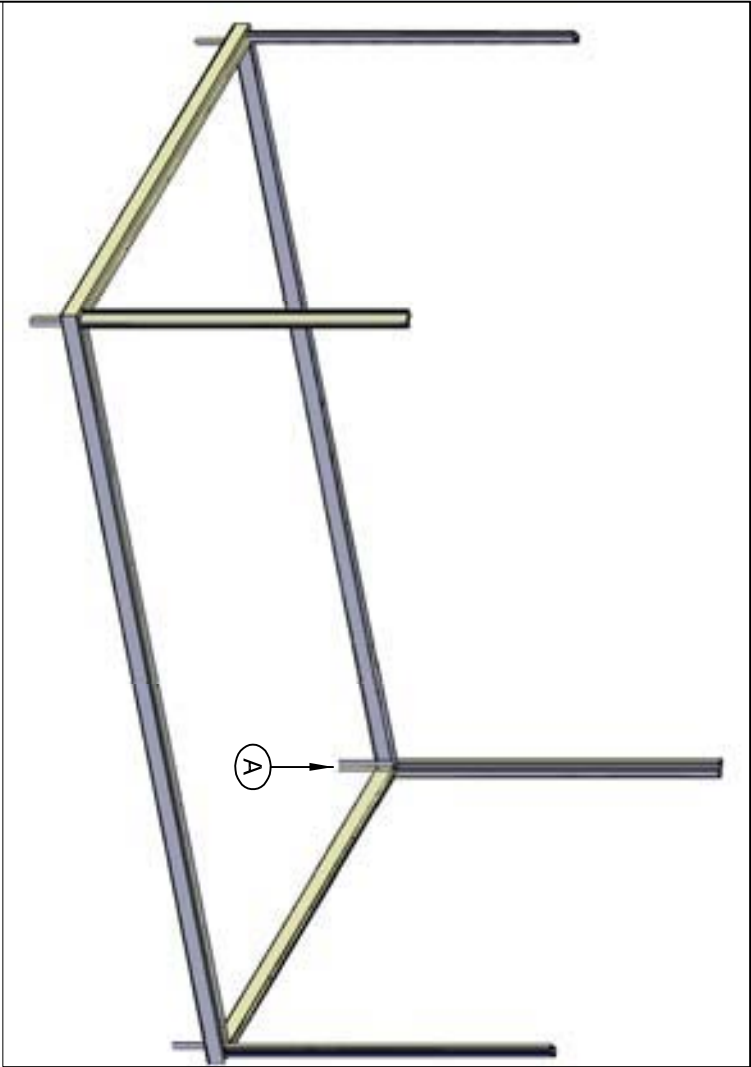
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	PRO210	4pc.	300 mm	300 mm	300 mm
	PRO6120	2pc.	2.324mm	3.098mm	3.098mm
	PRO6120	2pc.	3.098mm	4.574 mm	6.050mm
	M6X15	16pc+3pc			
	M6X60	16pc			

A



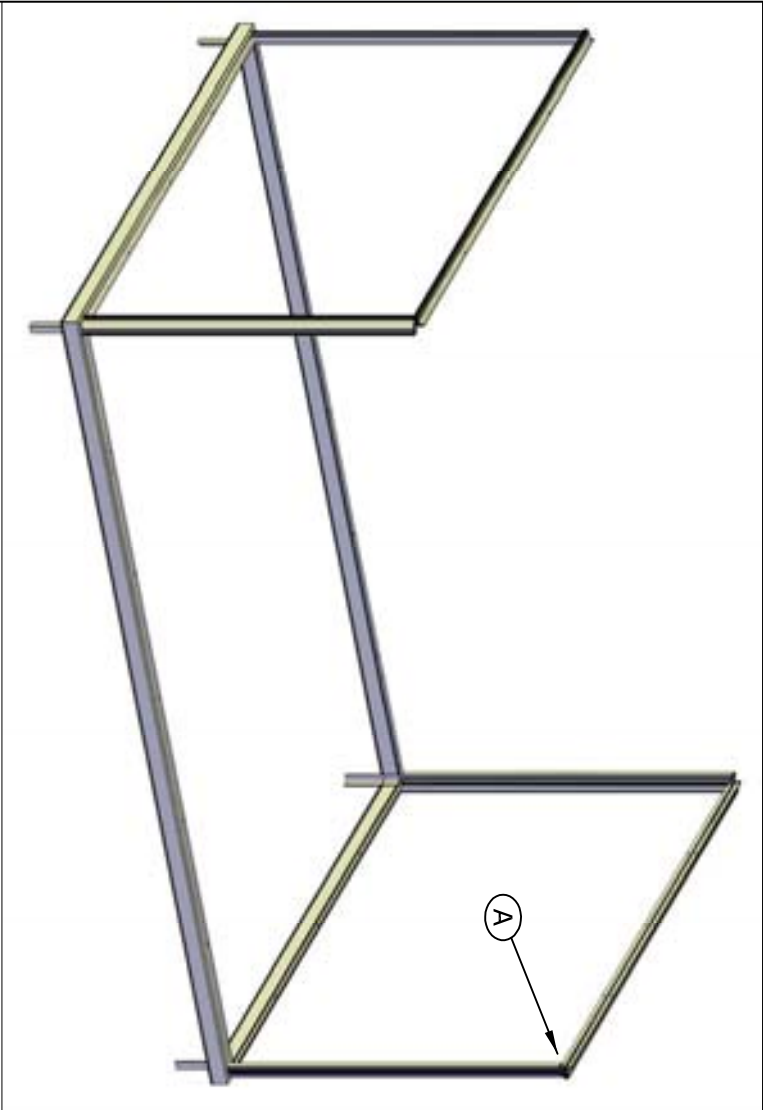
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Item	pc.	H23/34/36
	PRO6578	4 pc.
	M6x15	8 pc (+2 pc) (+2 pc)

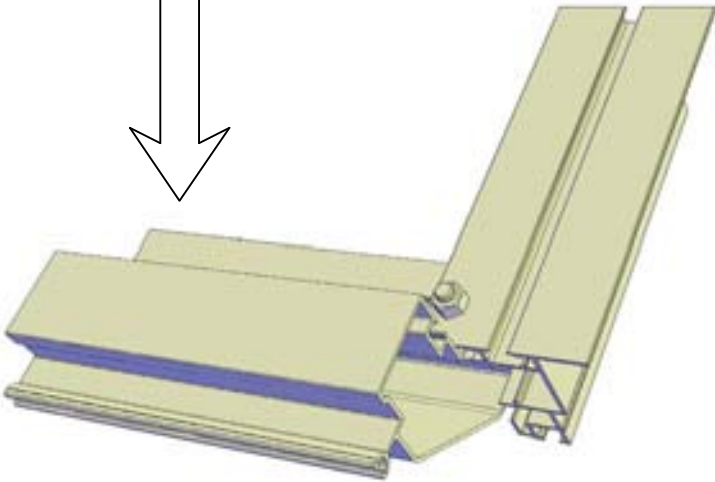
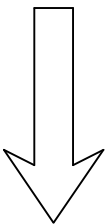
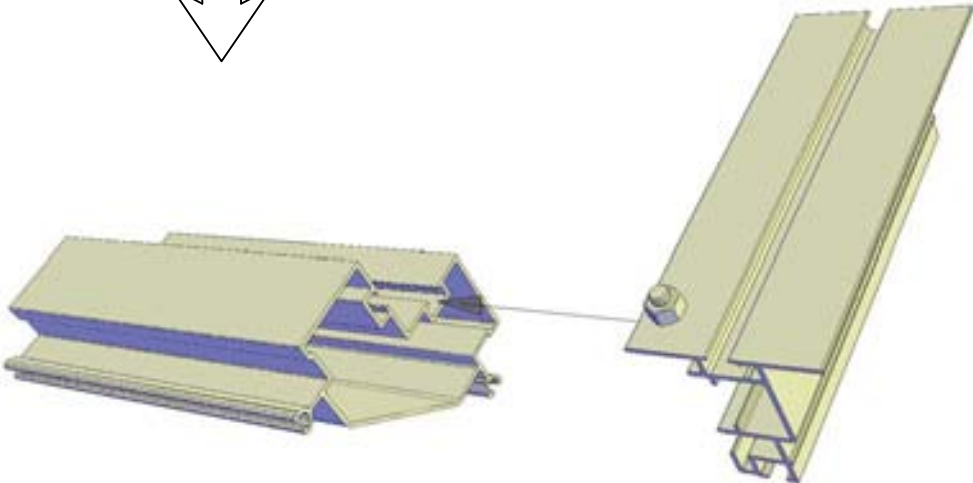
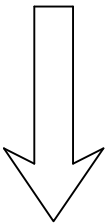
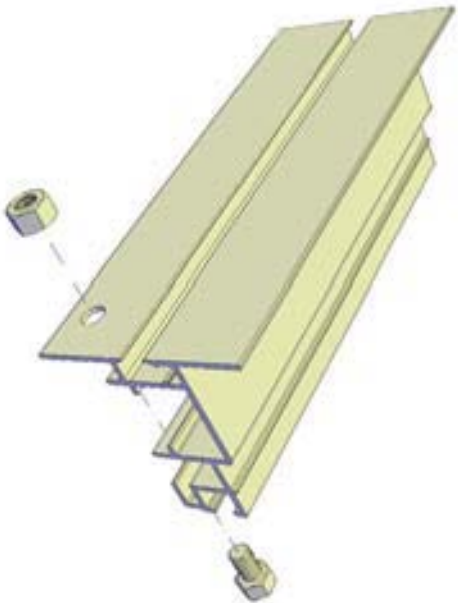


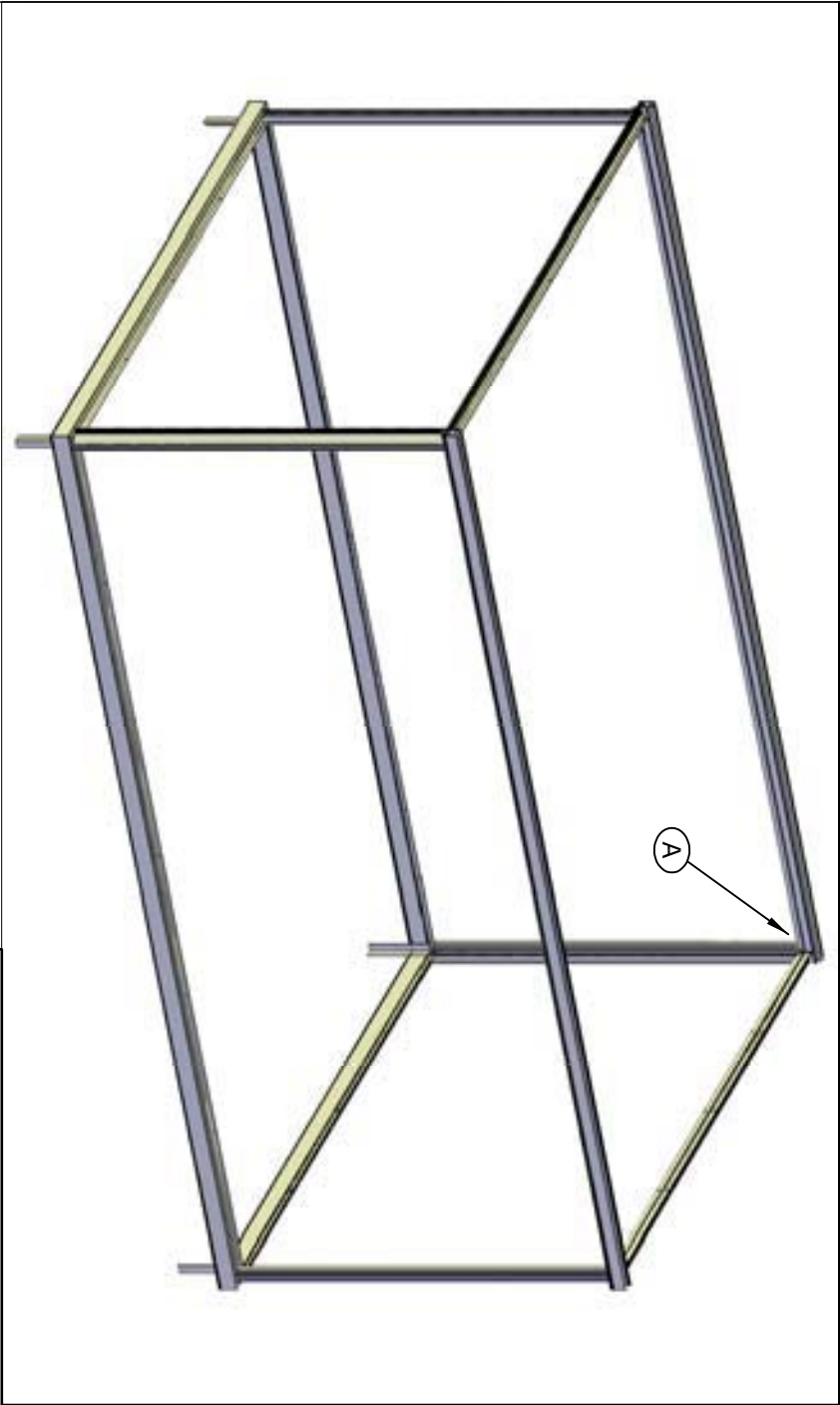
H2

Item	pc.	H23	H34	H36
 PR020229	2 pc.	2.324mm	3.098mm	3.098mm
 M6x15	4 pc.			

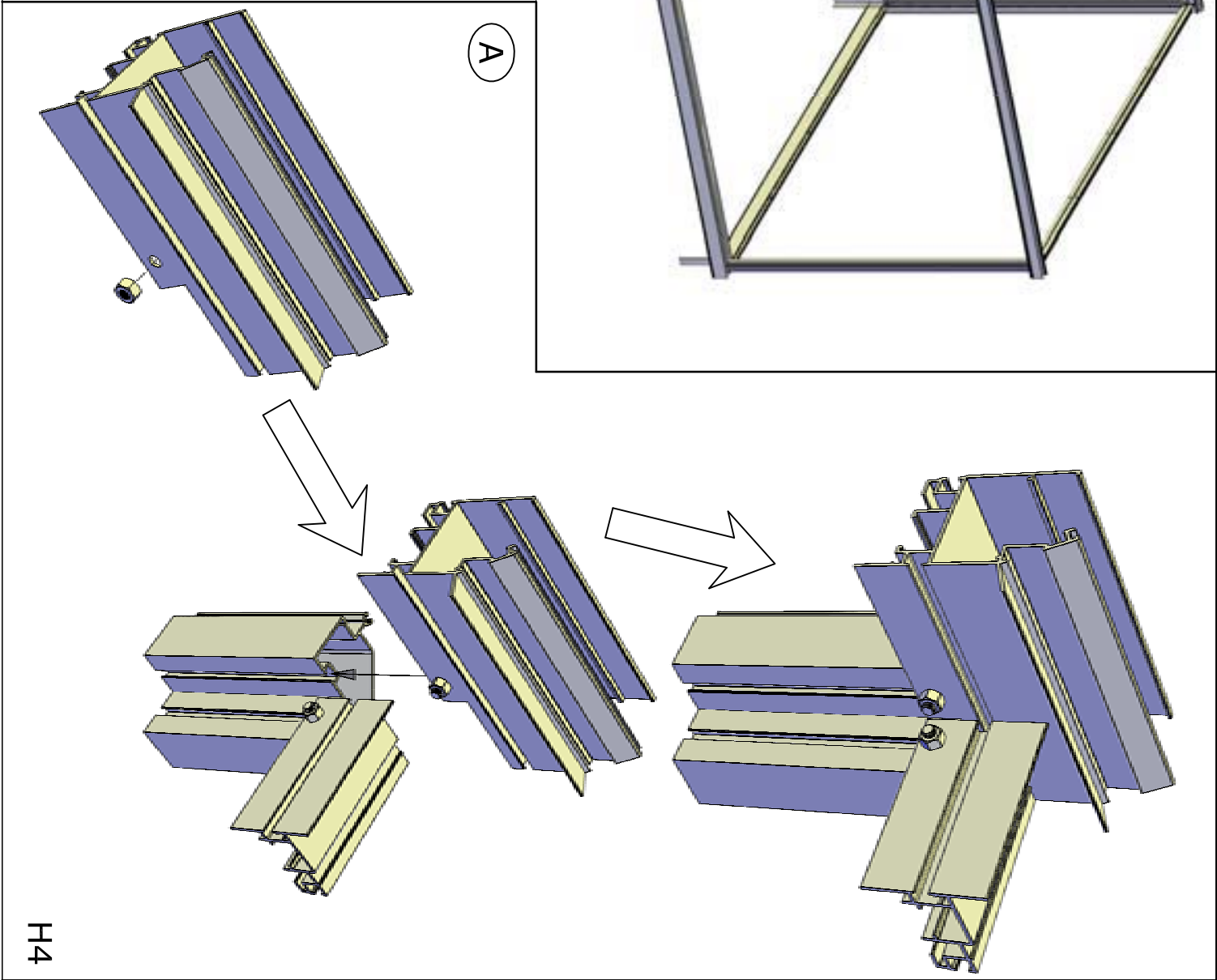


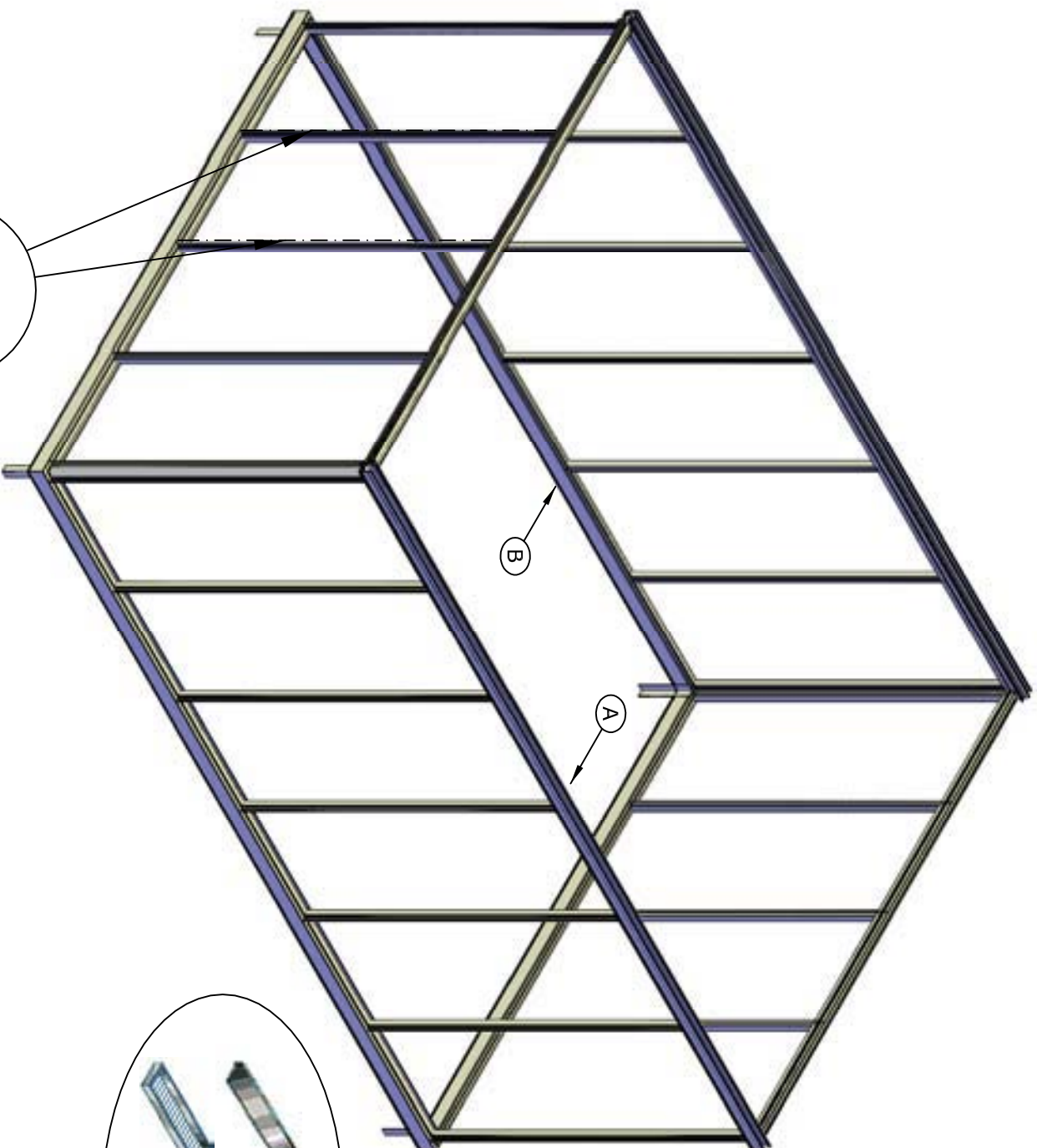
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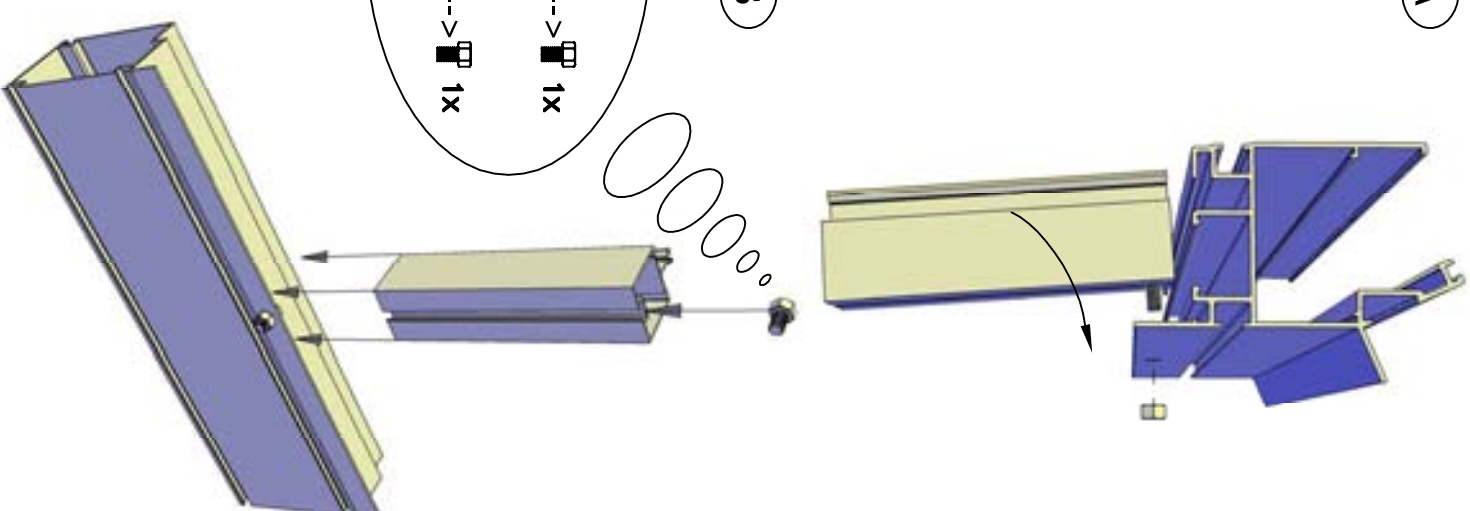
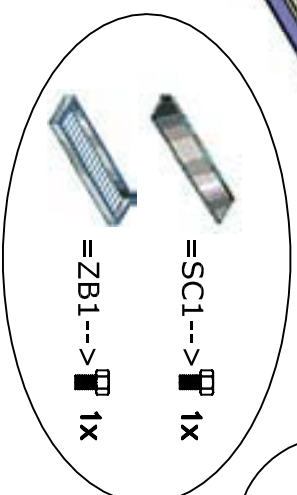


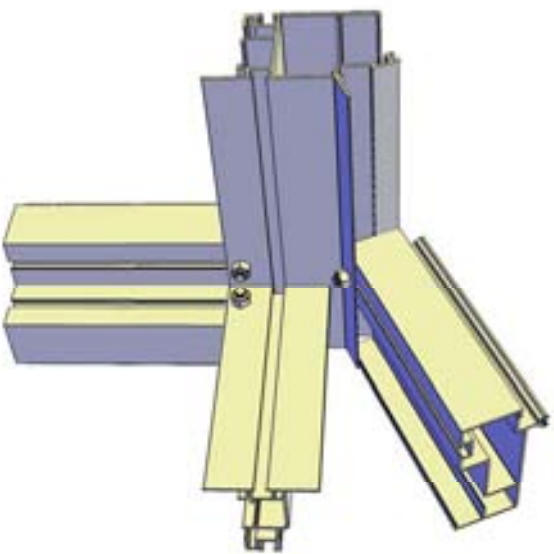
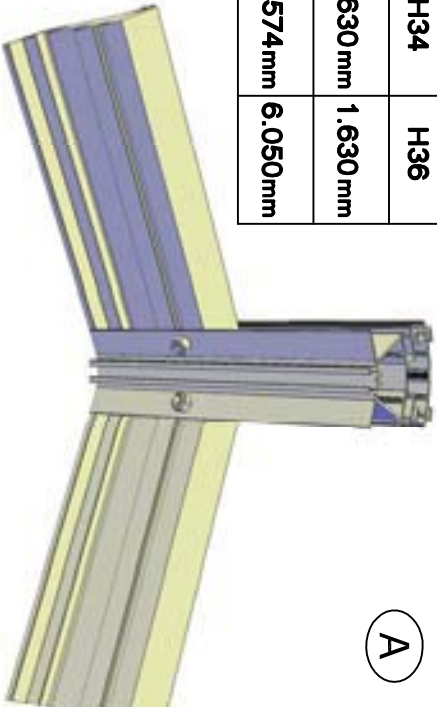
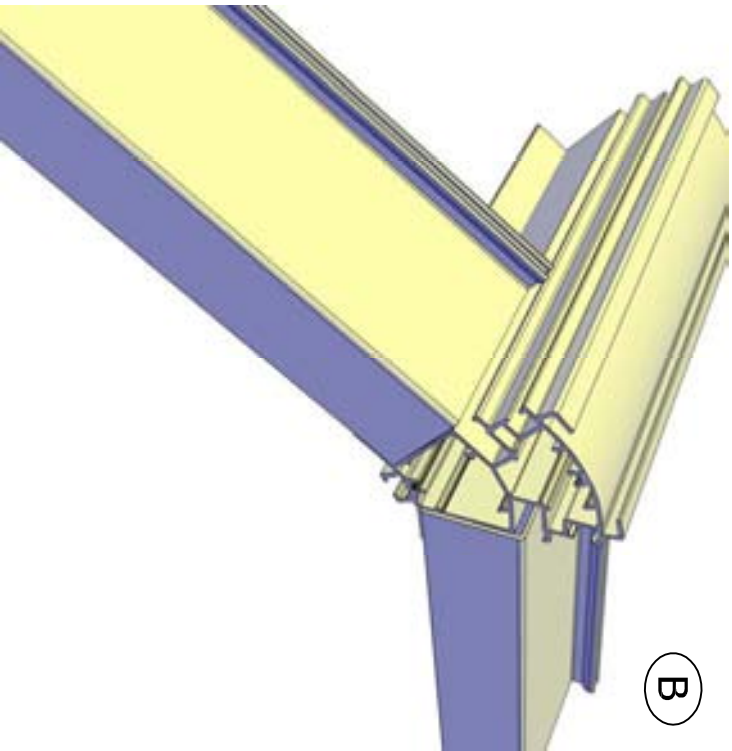
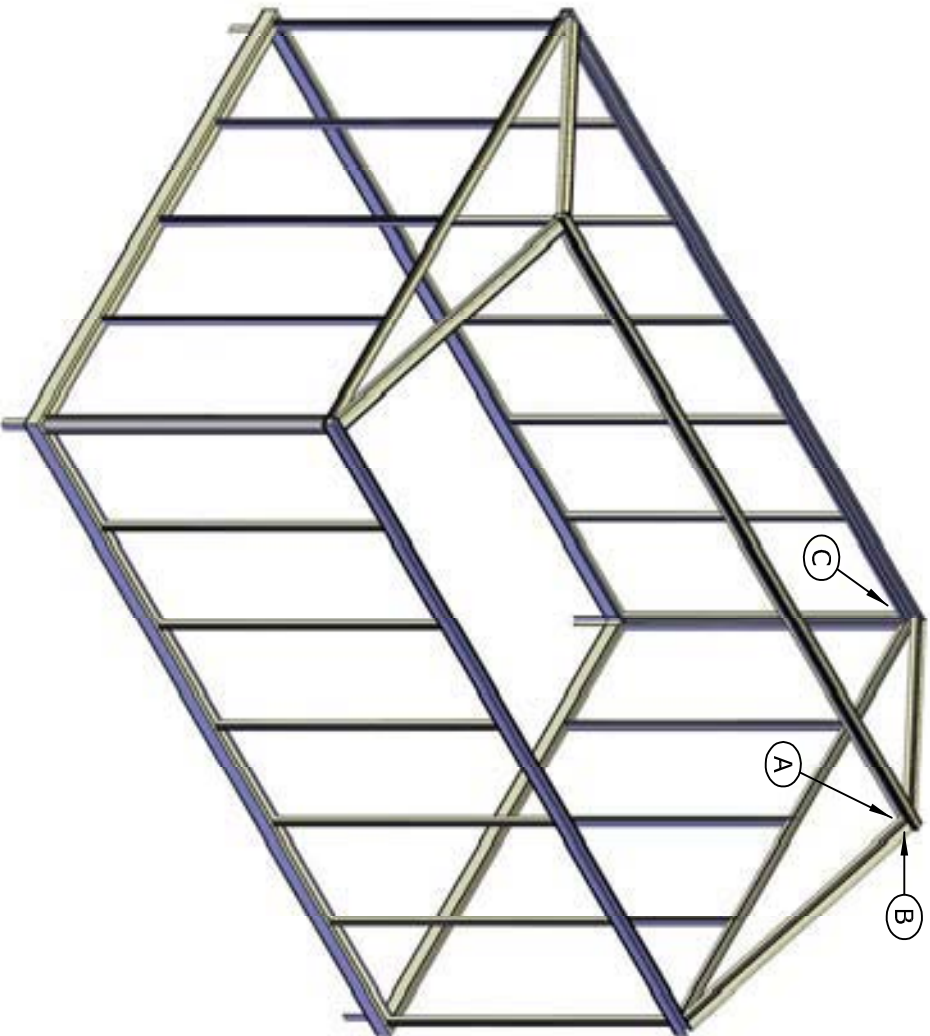
Item	pc.	H23	H34	H36
PRO20227	2 pc.	3.098mm	4.574 mm	6.050mm
 M6x15	4 pc.			



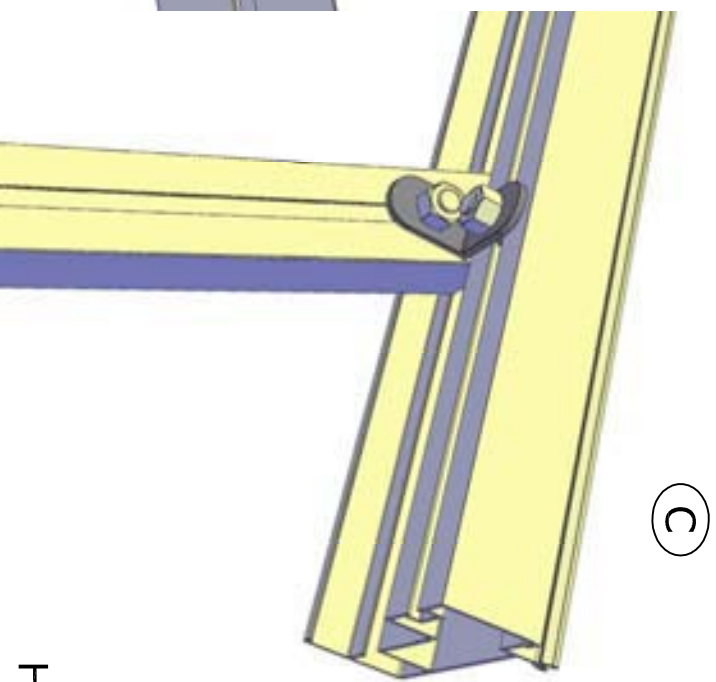
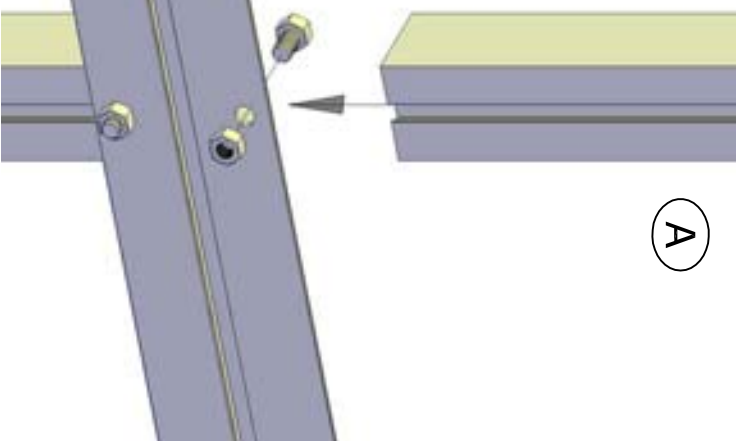
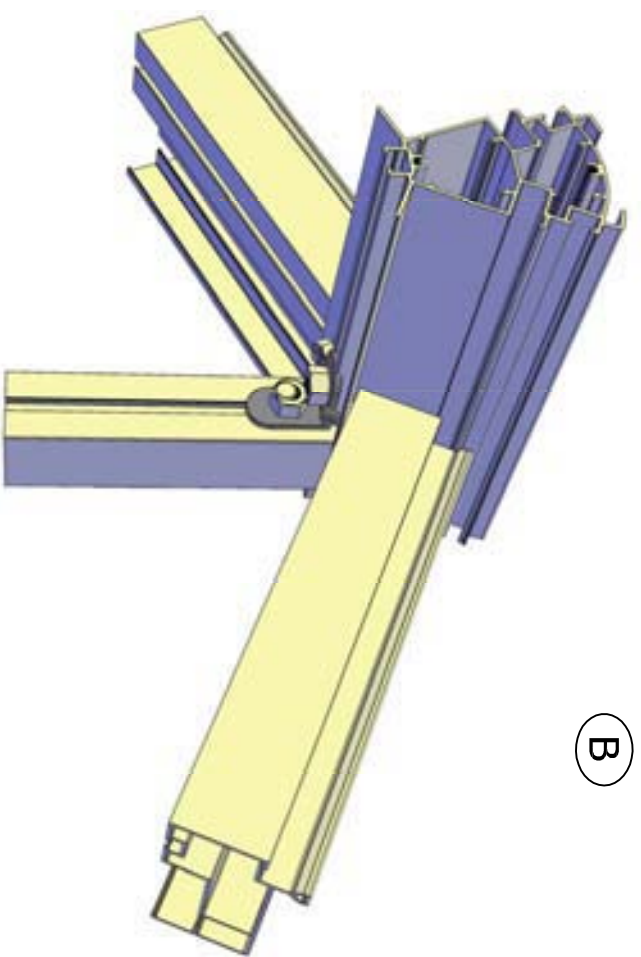
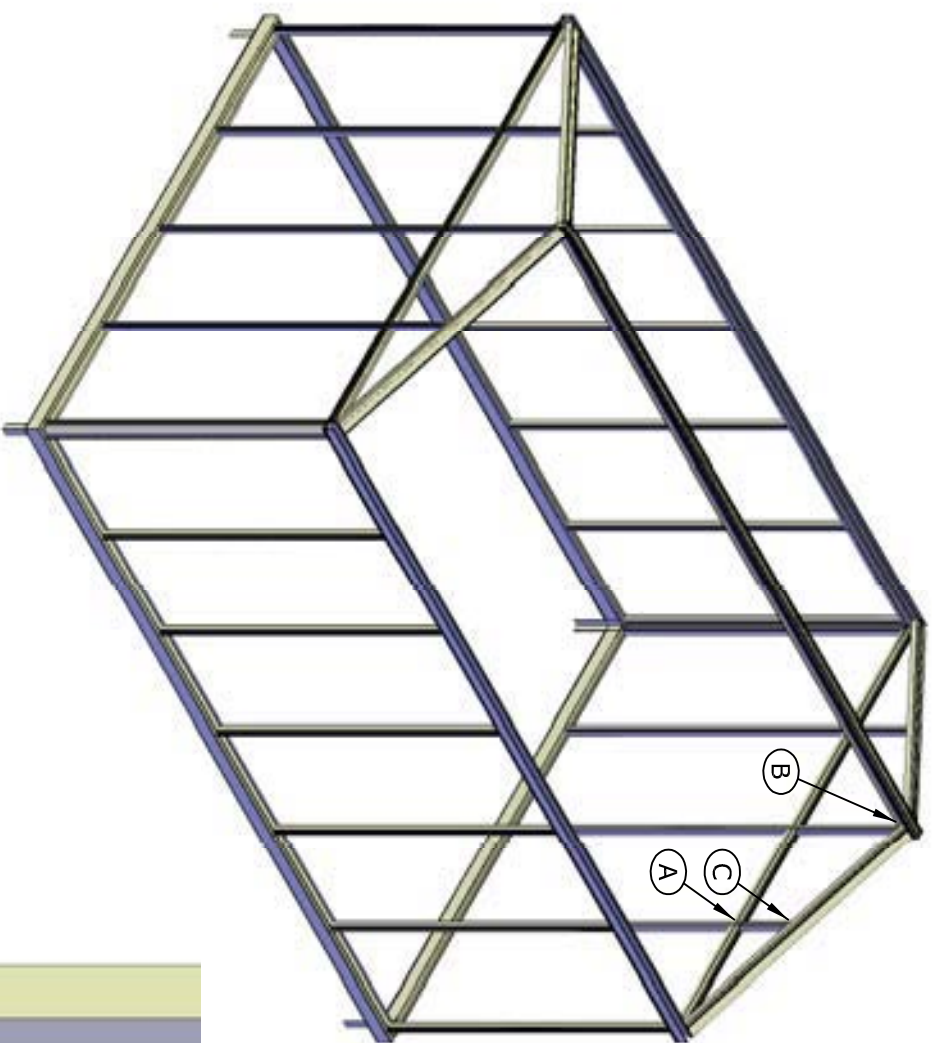


Item		H23	H34	H36
PRO1456	1.830 mm (1.630 mm)	10 pc.	16 pc.	20 pc.
M6x15		20 pc.	32 pc.	40 pc.

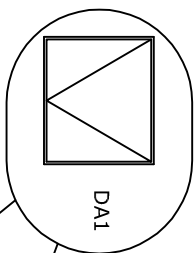




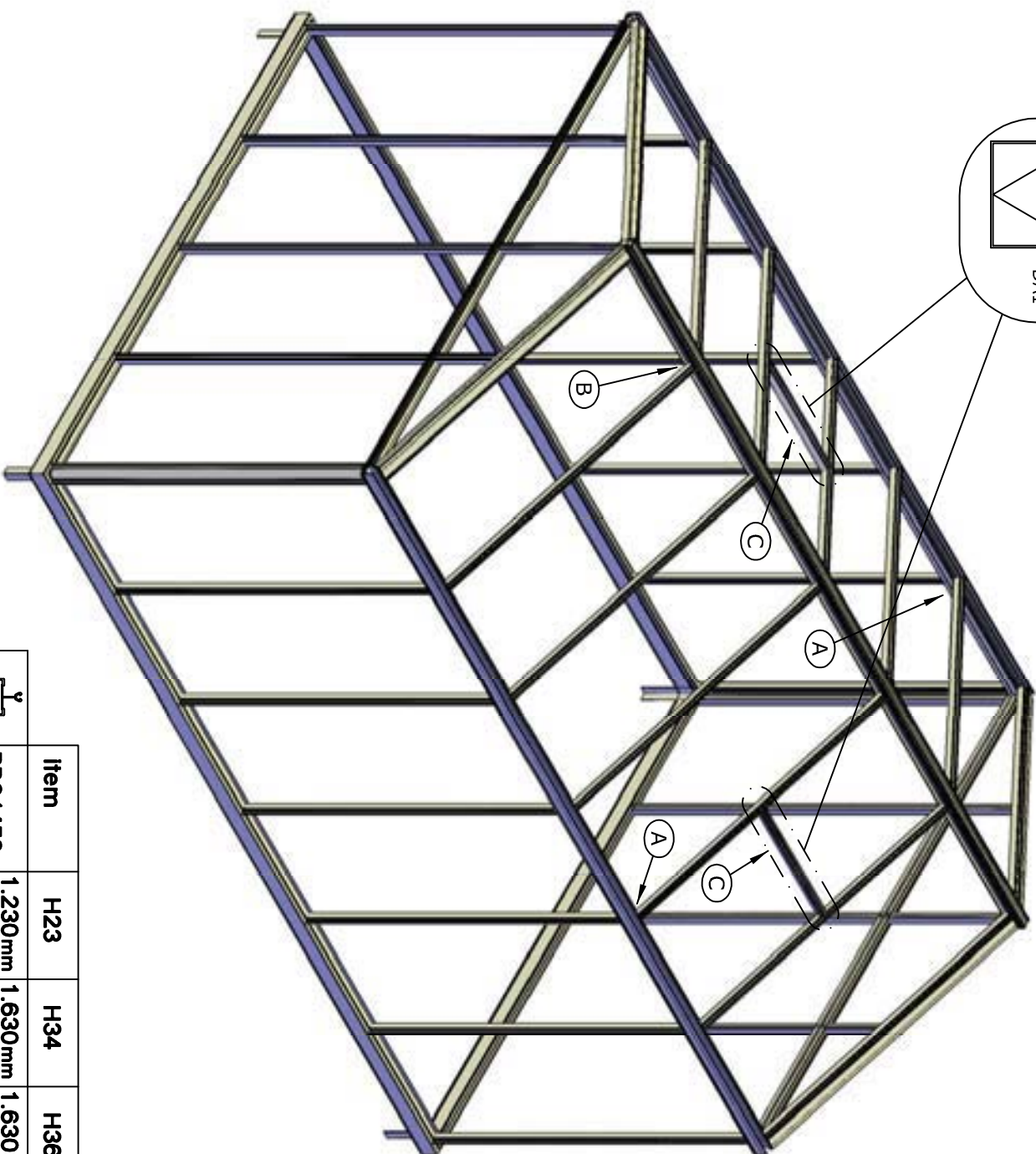
Item	pc.	H23	H34	H36
PR06918	4 pc.	1.230 mm	1.630 mm	1.630 mm
PR06760	1 pc.	3.098mm	4.574 mm	6.050mm
M6x15	8 pc.			



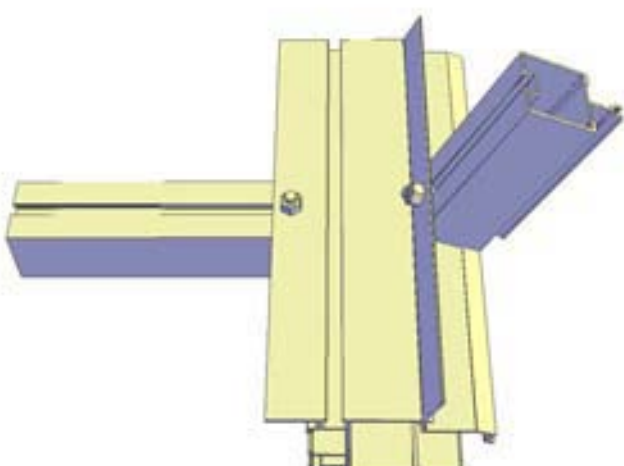
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PRO1456	2	547	702	741
PRO1456	2L-2R		396	634
PRO1456	2L-2R			345
M6x15		6 pc	18 pc	30 pc
LG		2 pc	6 pc	10 pc



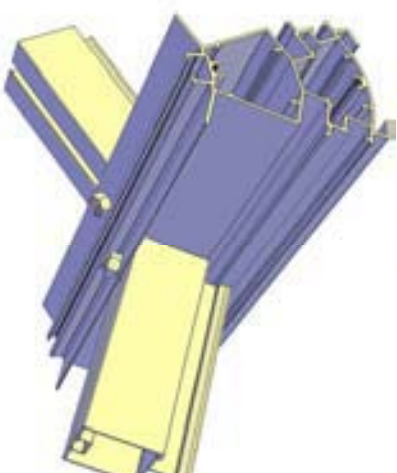
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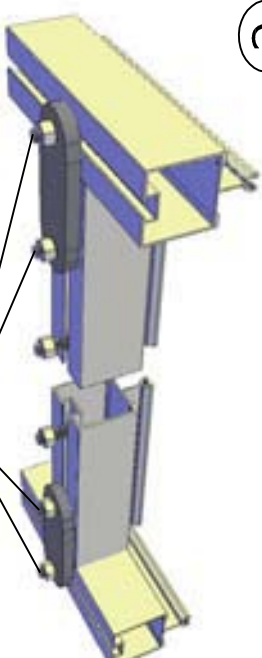
A



B



C

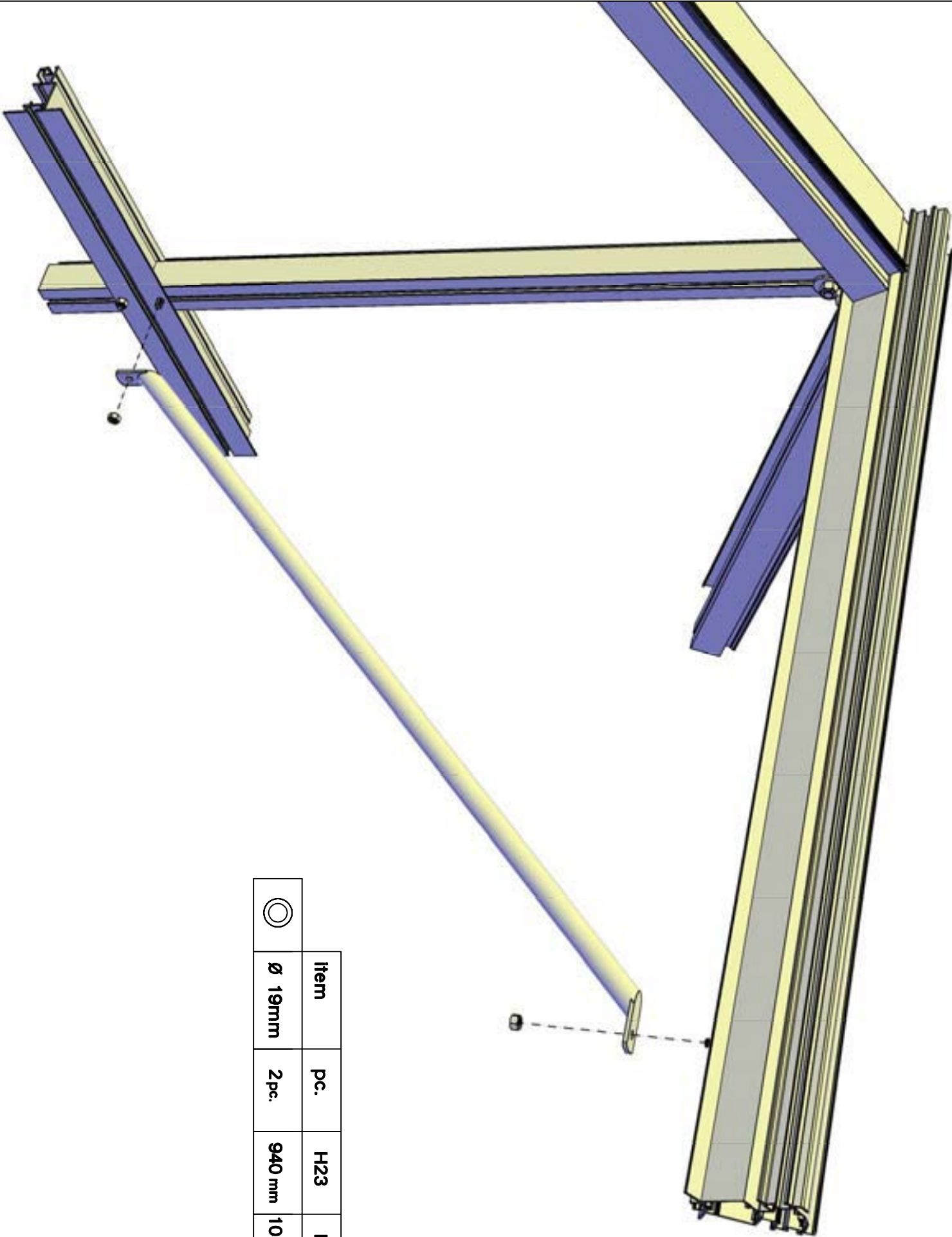


4X

H8

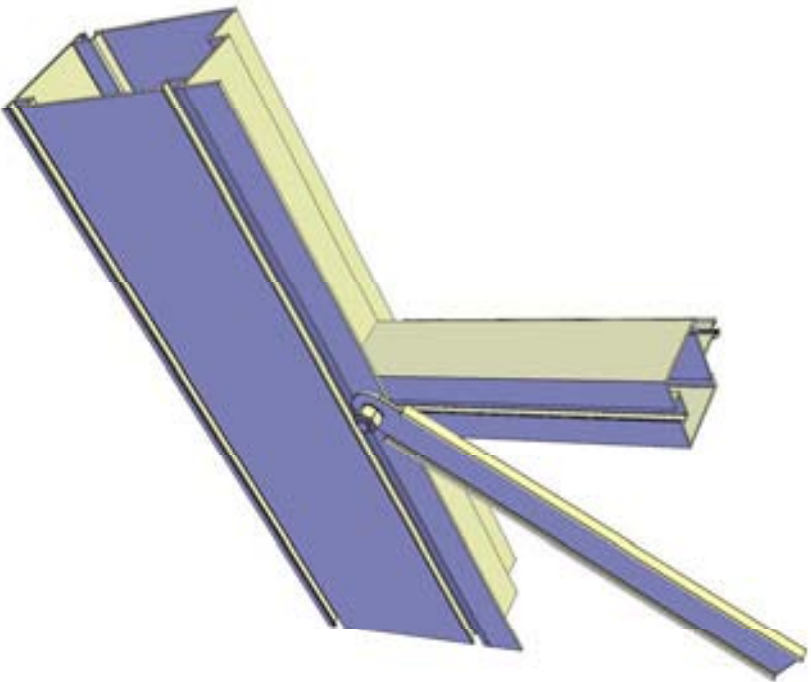
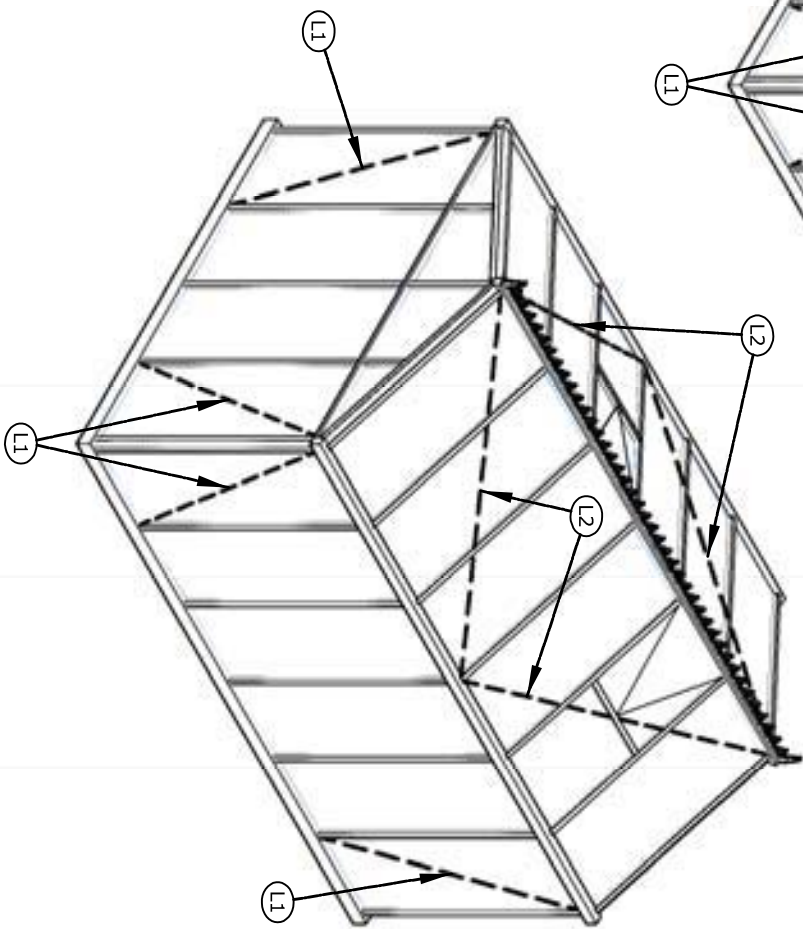
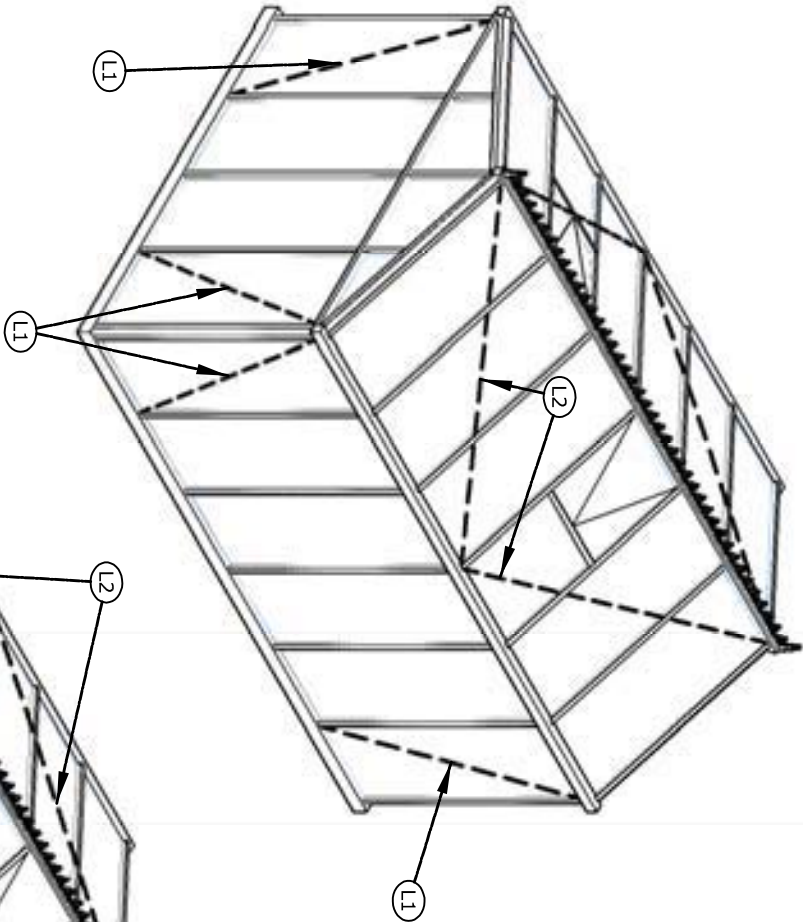
Item	H23	H34	H36
PRO1456	1.230mm 6 pc.	1.630mm 10 pc.	1.630mm 14 pc.
M6x15	12 pc.	20 pc.	28 pc.



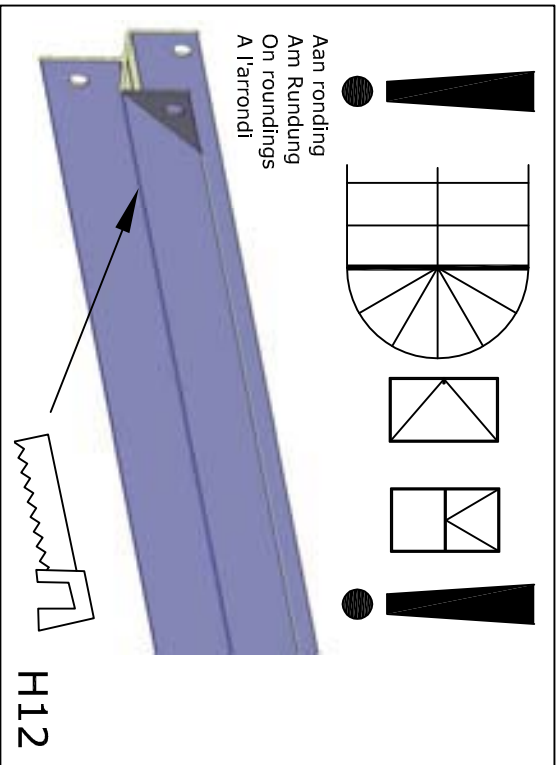
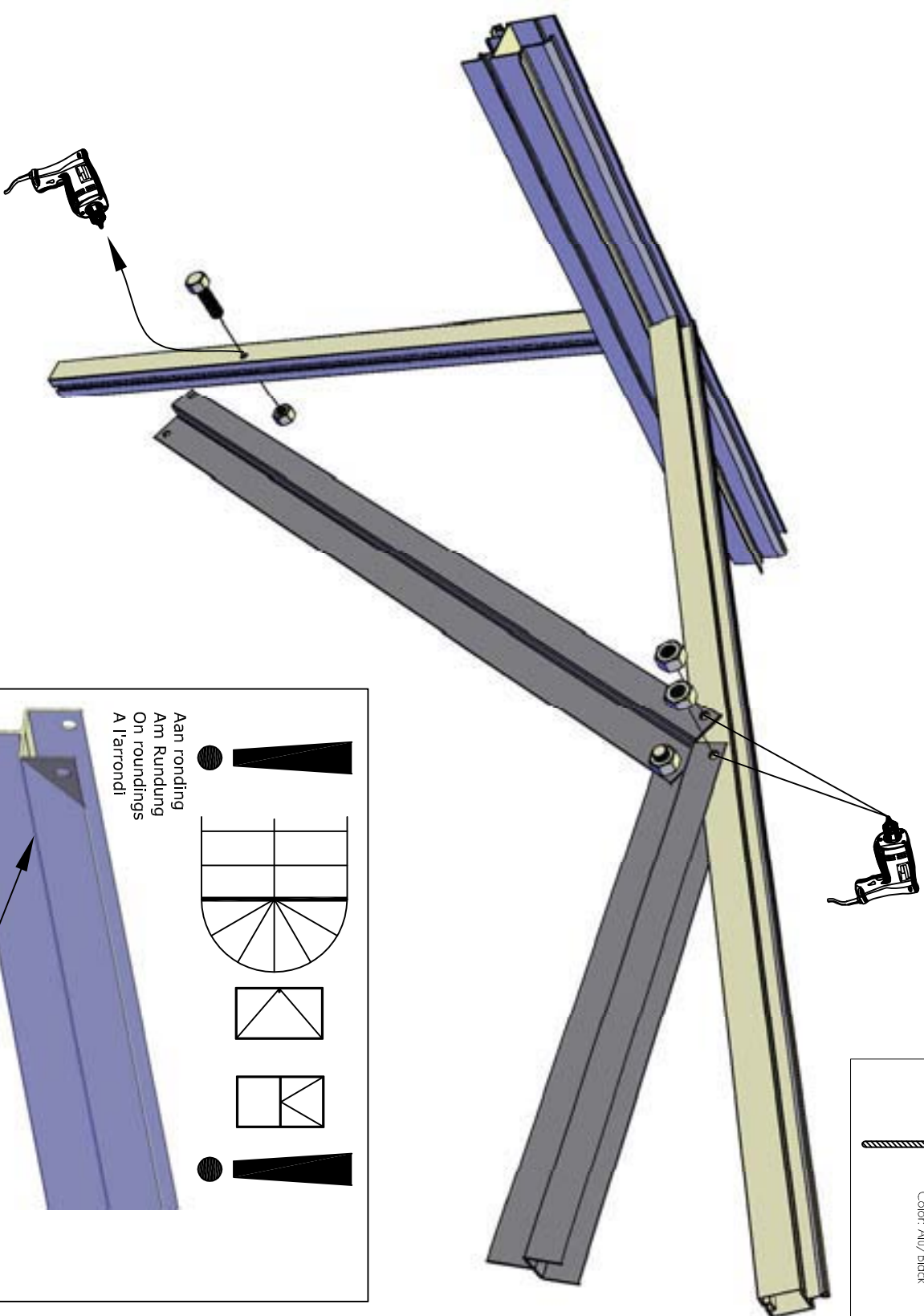
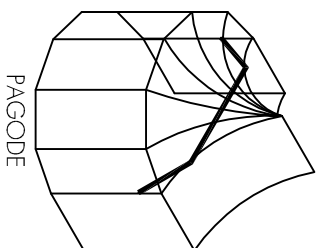
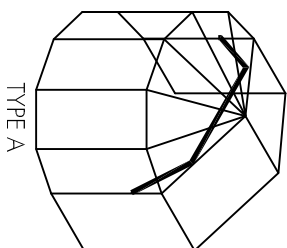
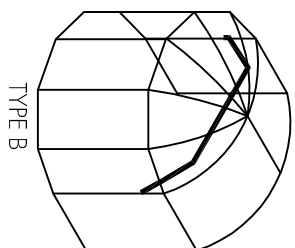
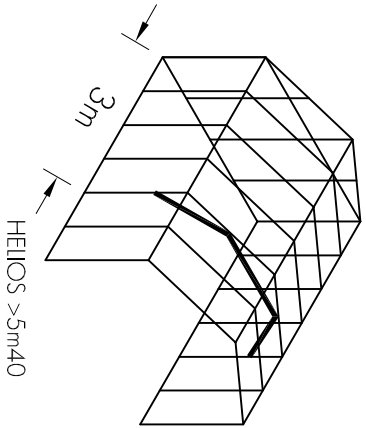
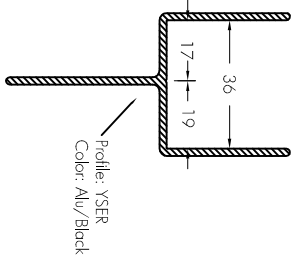


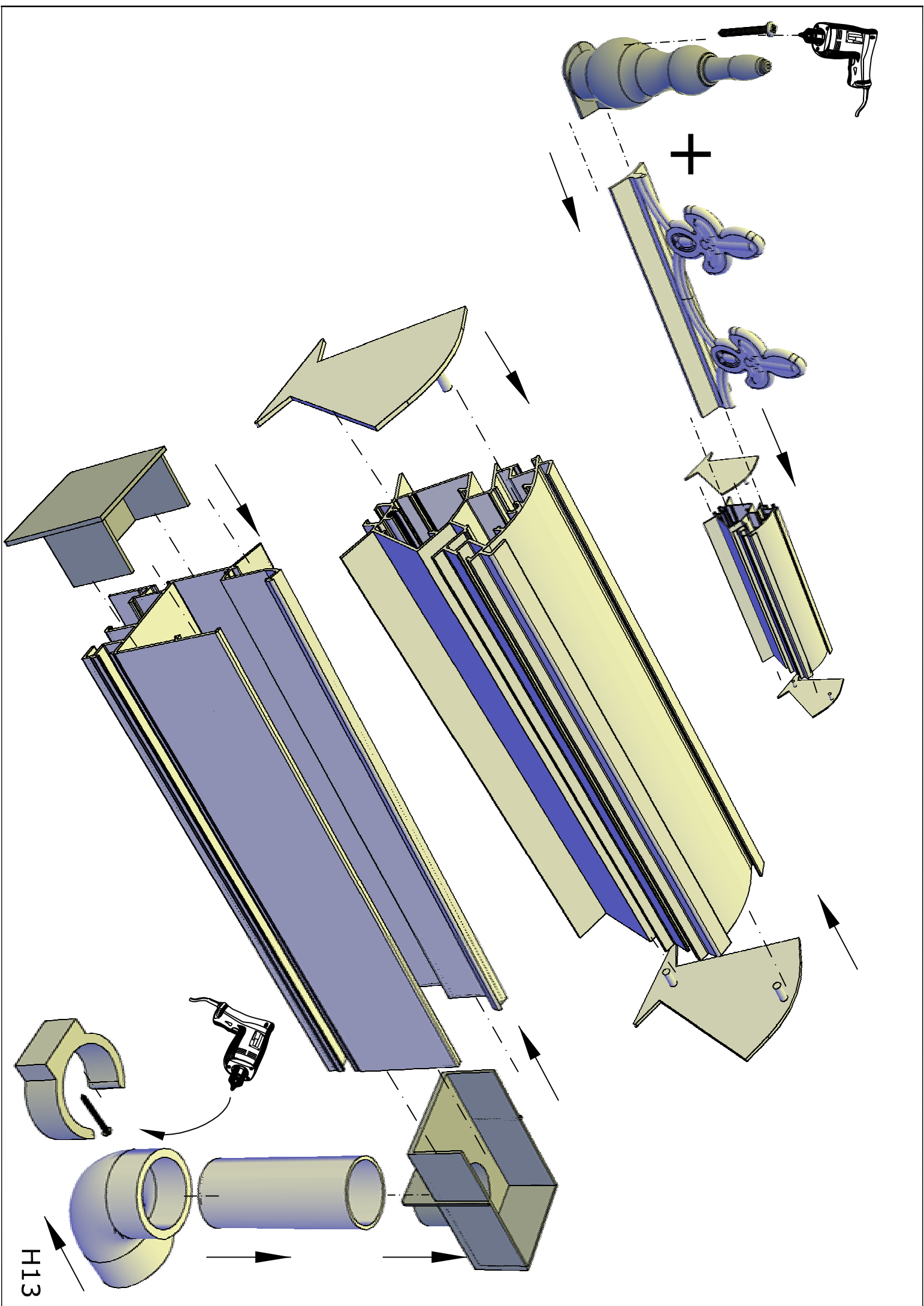
Item	pc.	H23	H34	H36
	2 pc.	940 mm	1030 mm	1030 mm

Item	pc.	H23	H34	H36
L1 	8 pc.	1.975 mm (1.795 mm)	1.975 mm (1.795 mm)	1.975 mm (1.795 mm)
L2 	4 pc.	2.543 mm	2.757 mm	2.757 mm
TRE				



>5m40 / Carrousel / Pagode / Orangerie

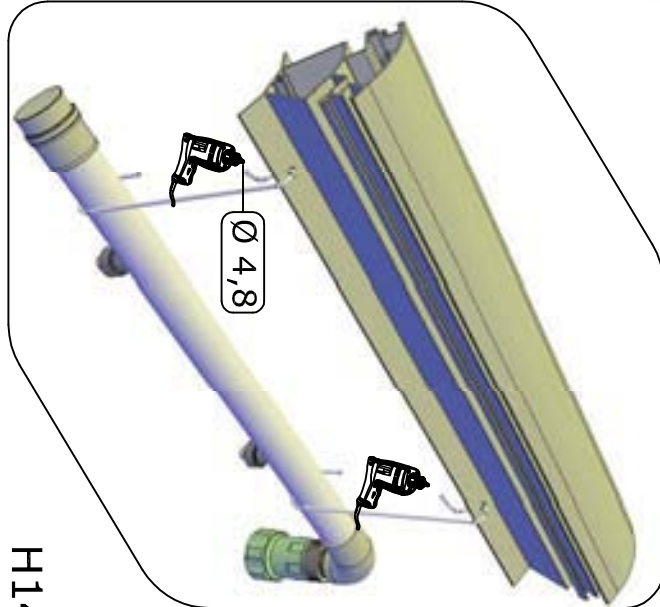
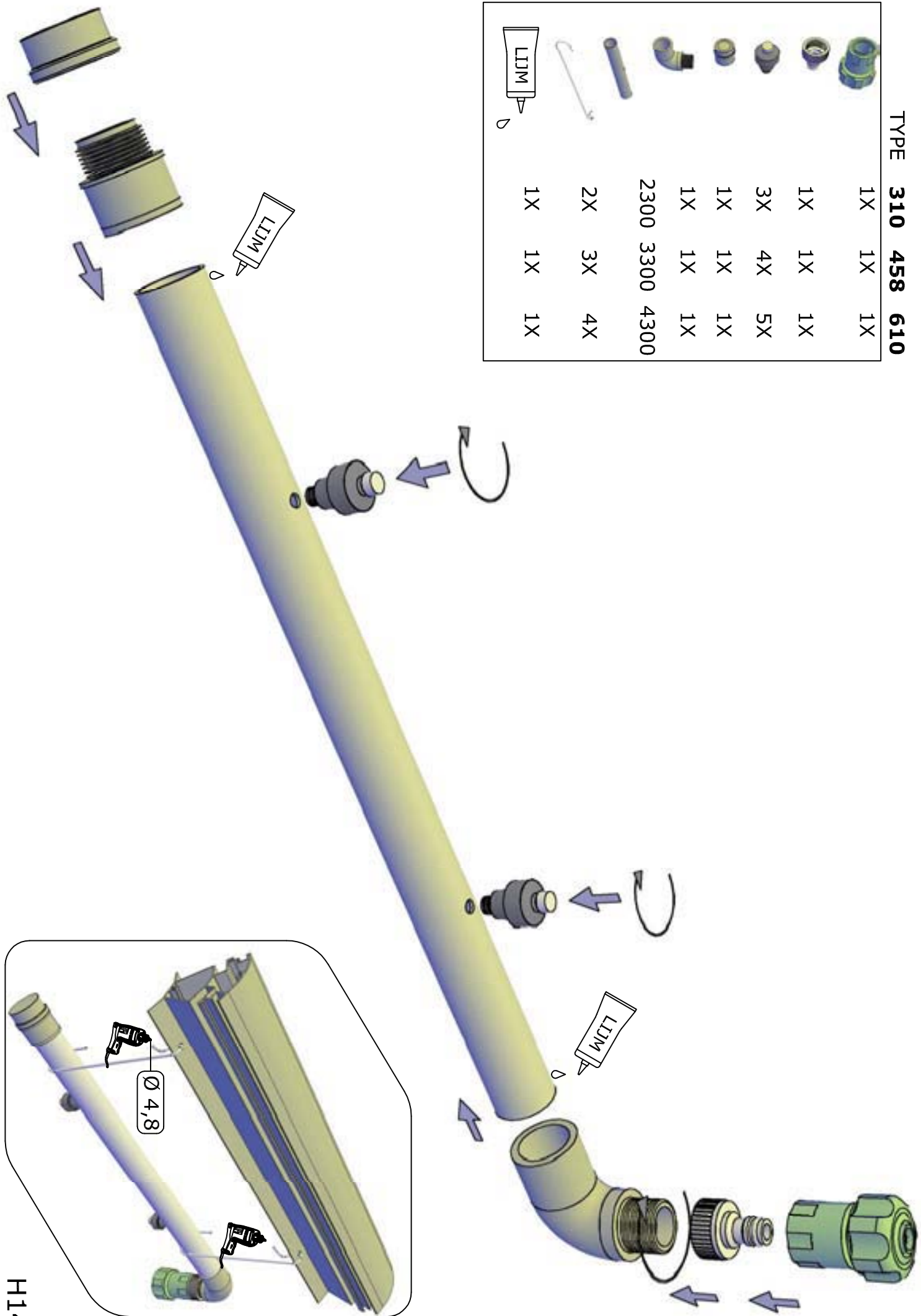




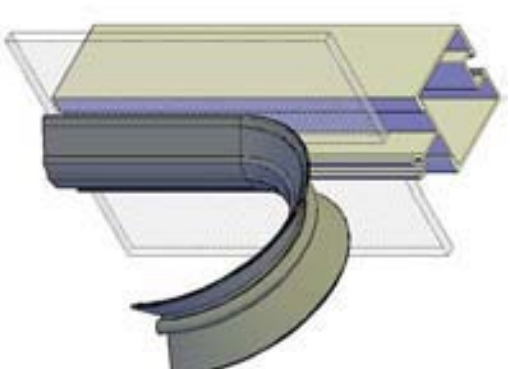
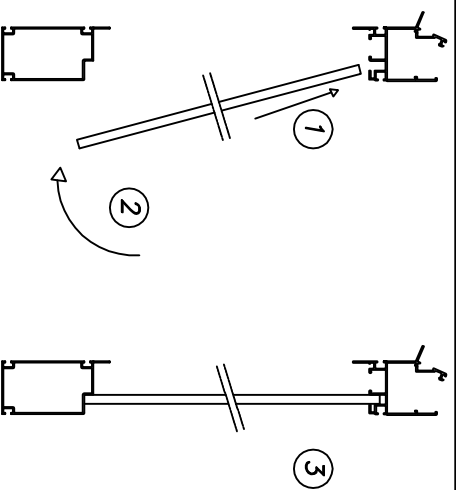
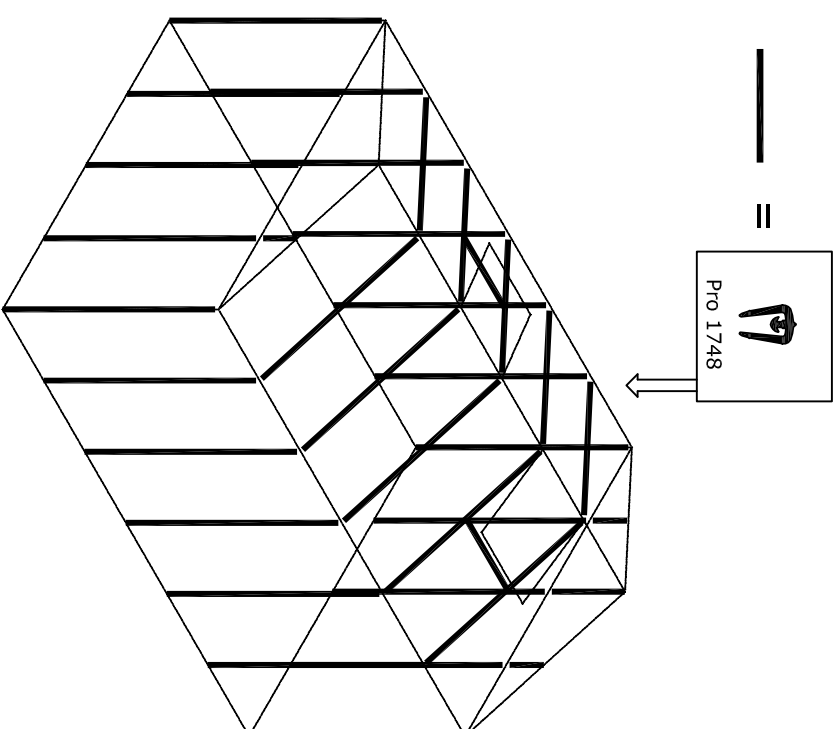
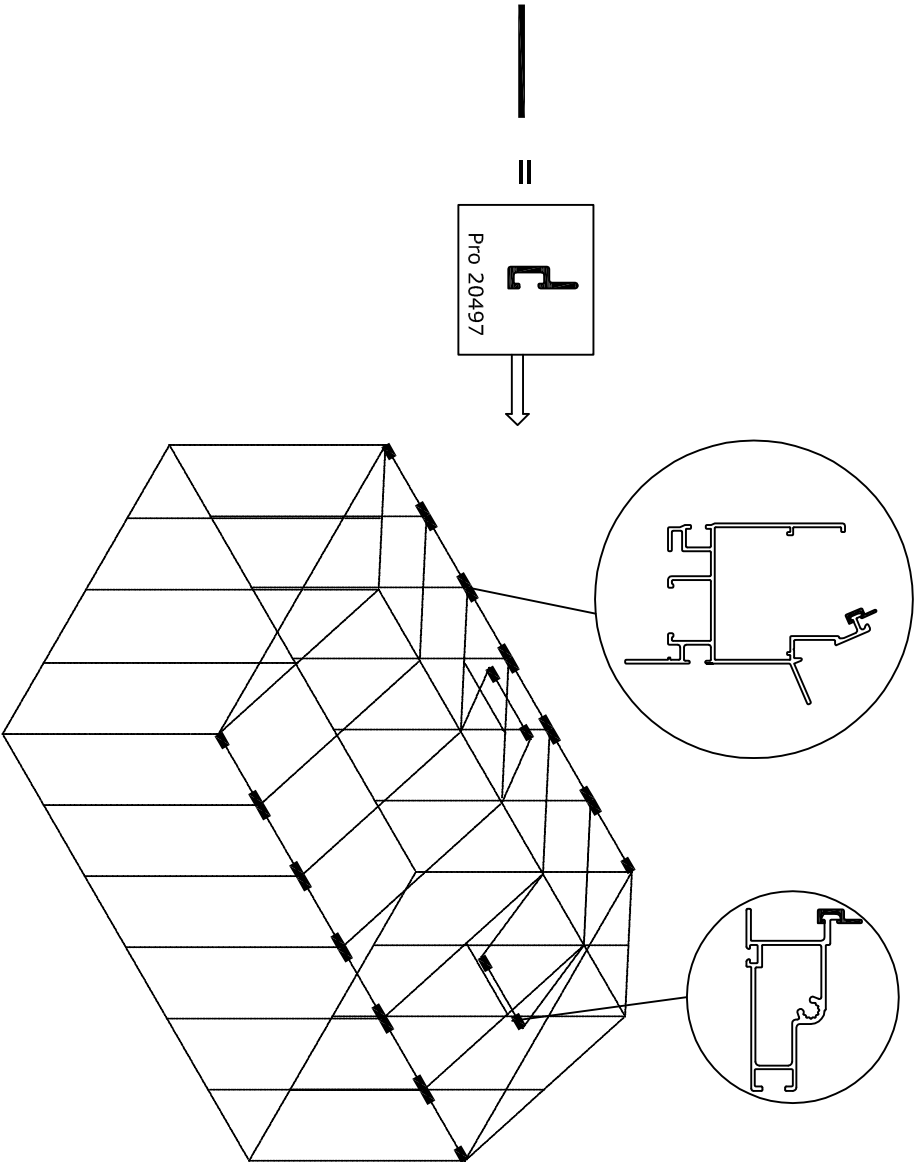
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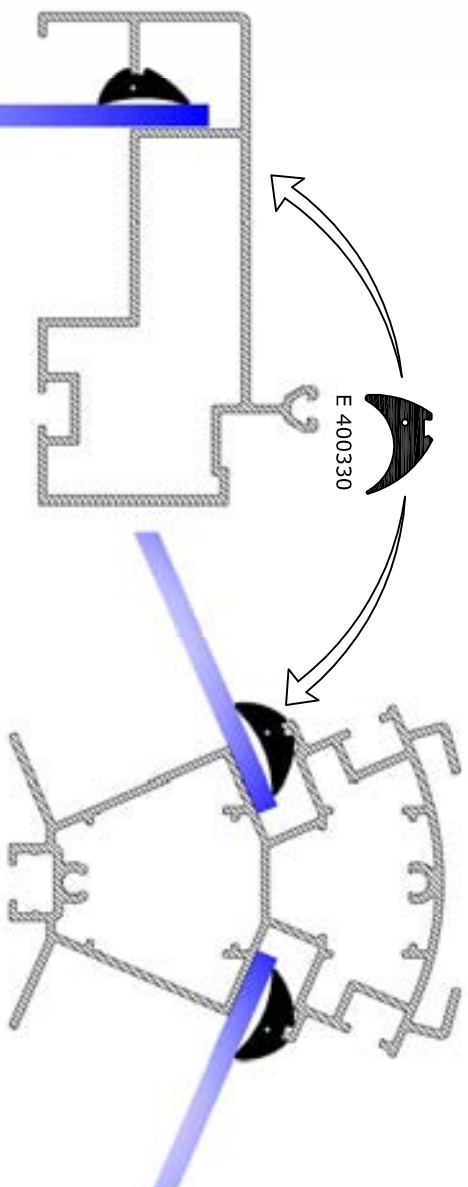
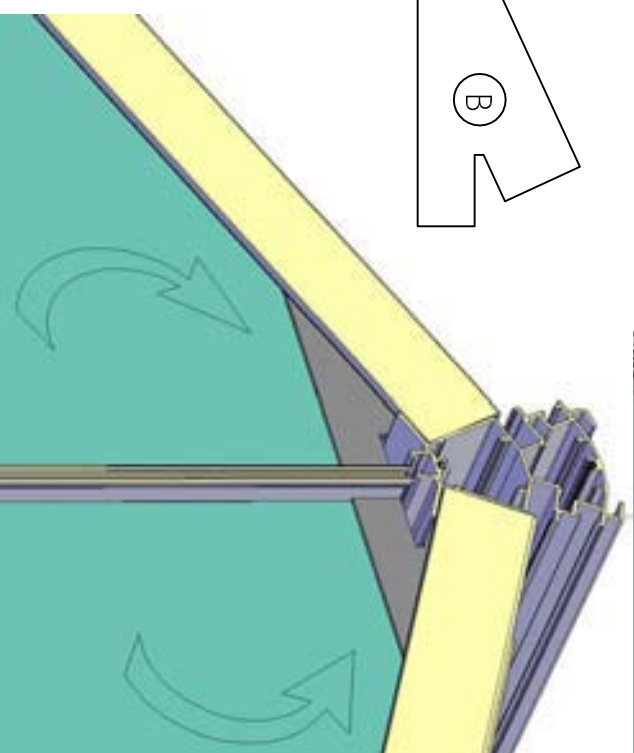
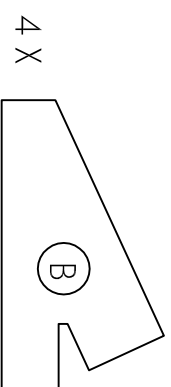
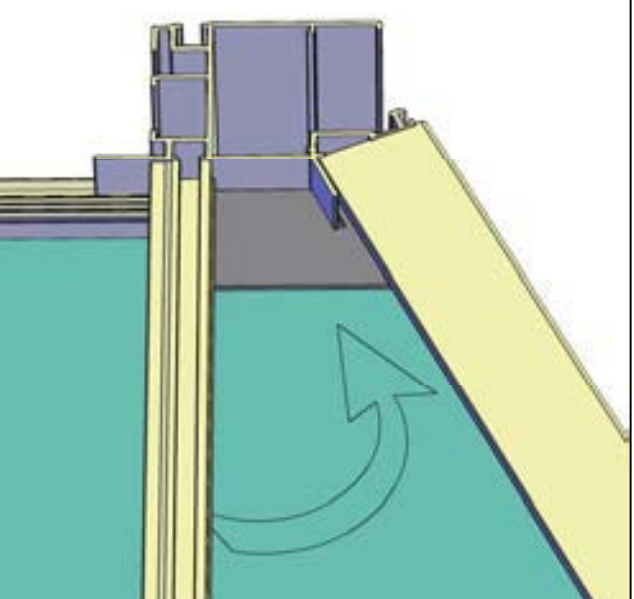
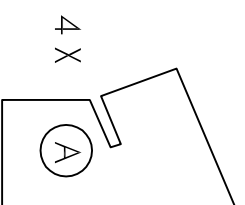
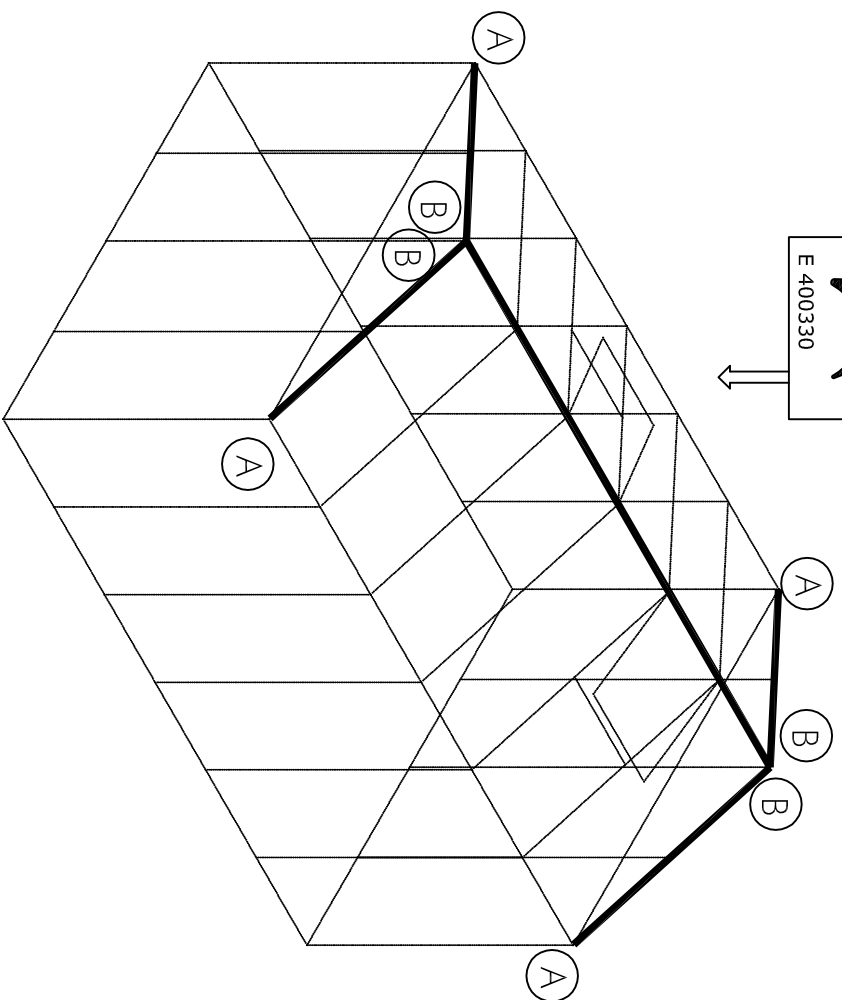
TYPE **310 458 610**

	1X	1X	1X
	1X	1X	1X
	3X	4X	5X
	1X	1X	1X
	1X	1X	1X
	2300	3300	4300
	2X	3X	4X
	1X	1X	1X
			

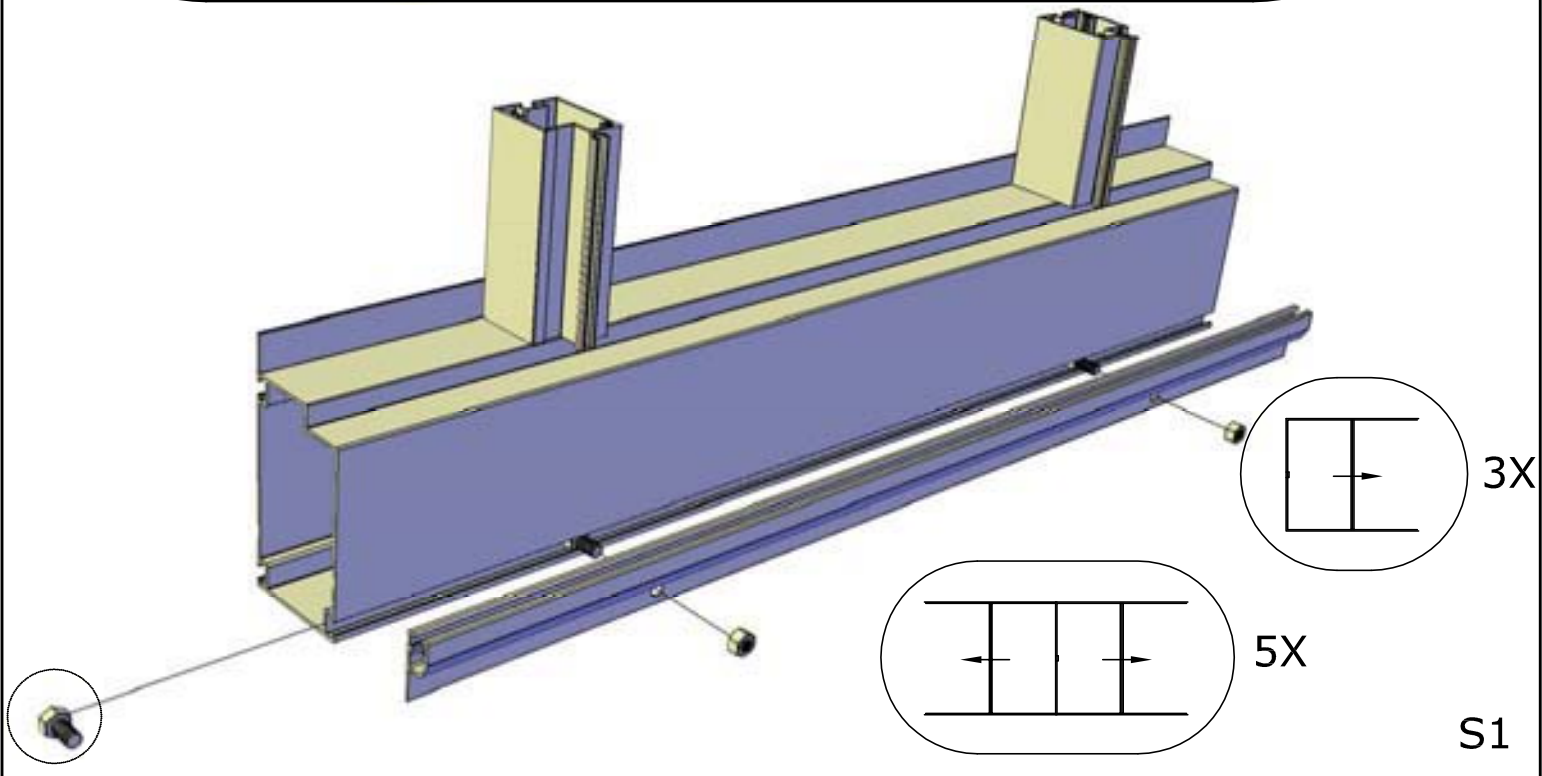
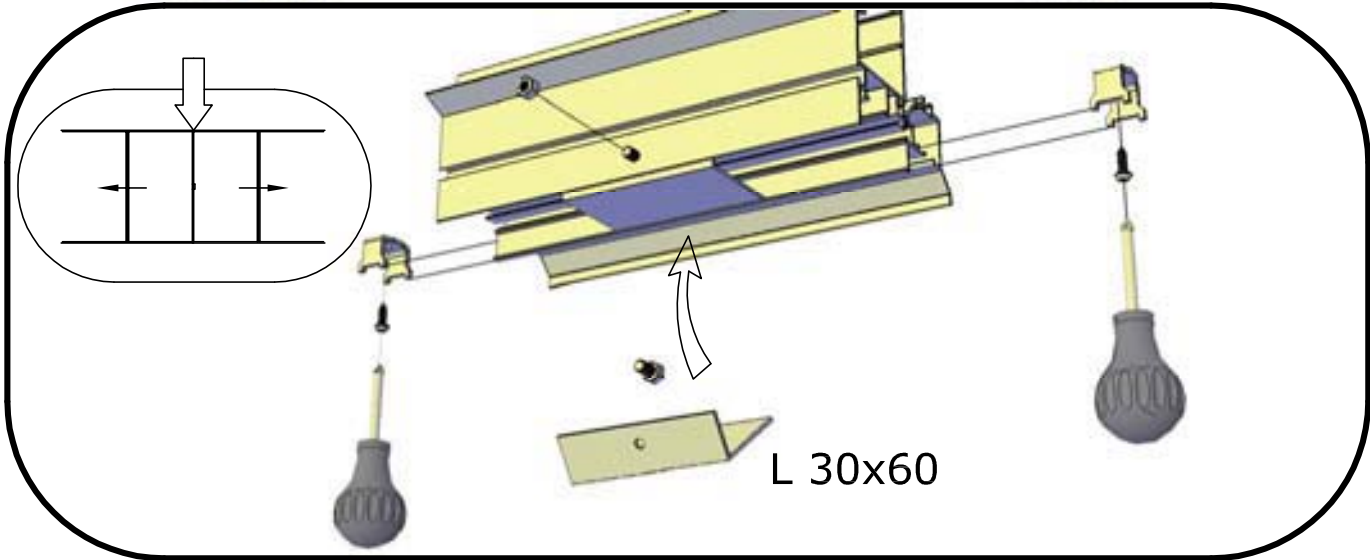
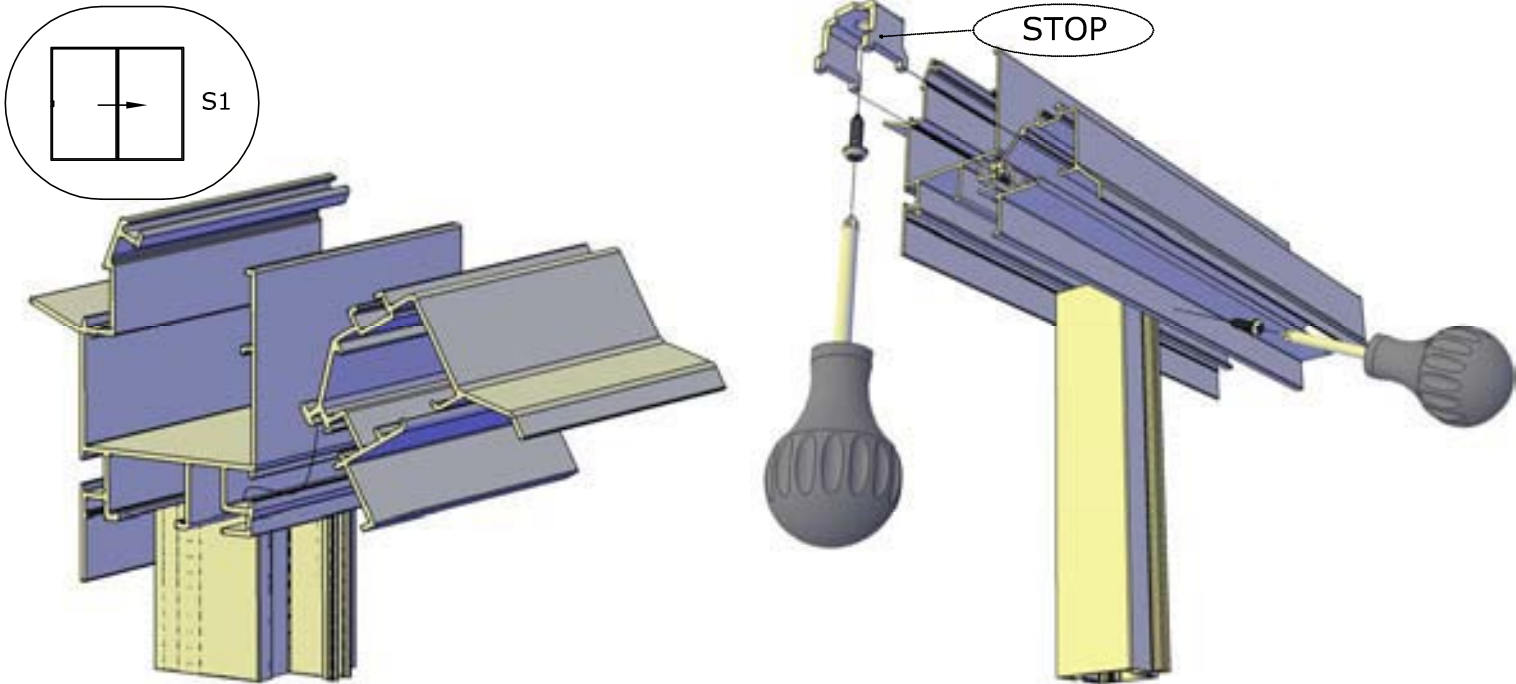


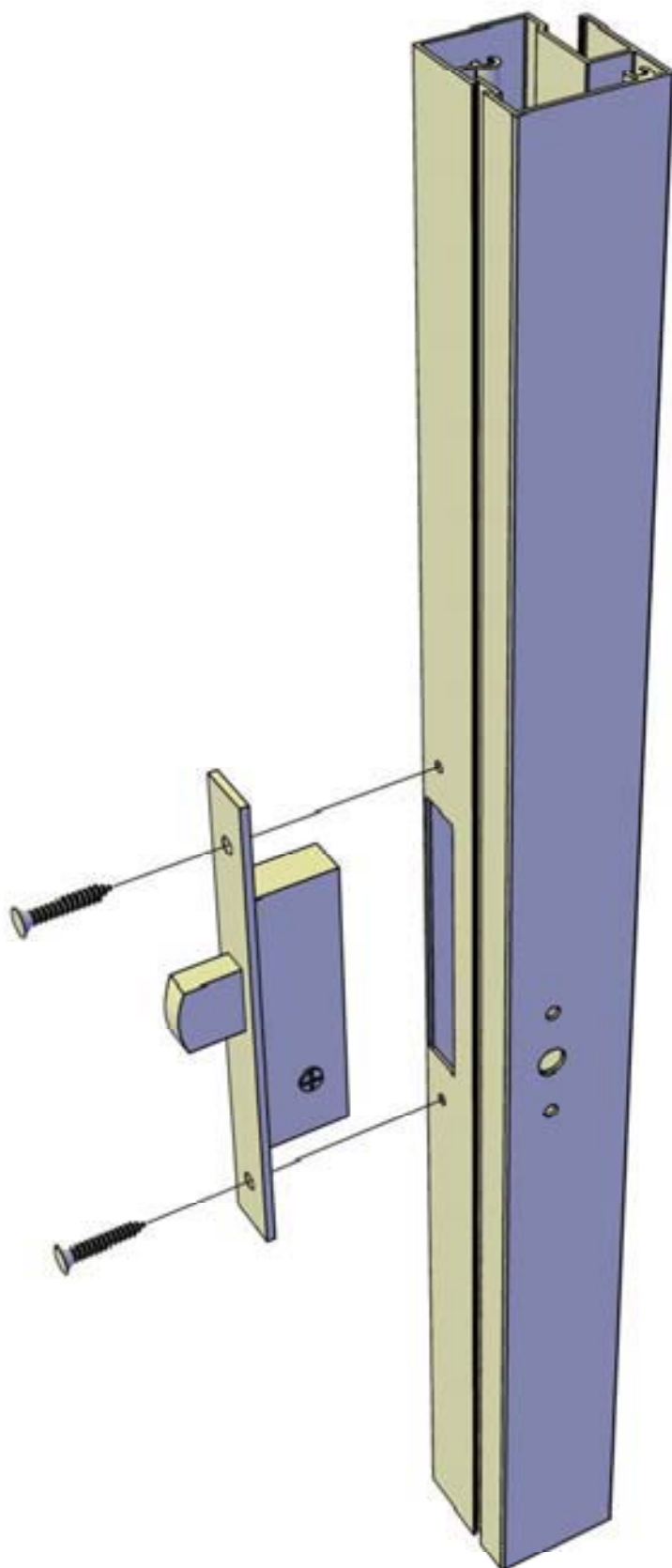
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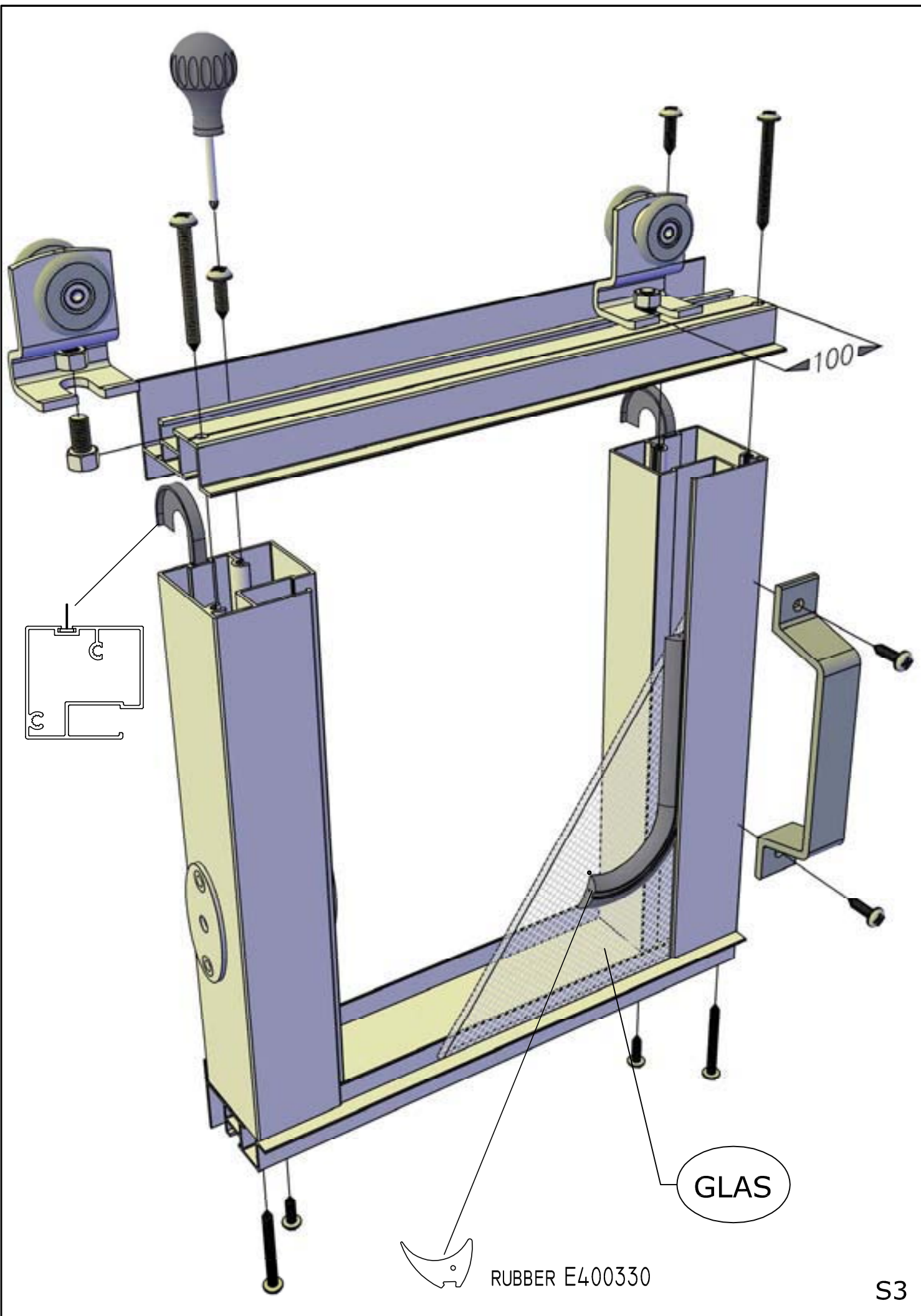


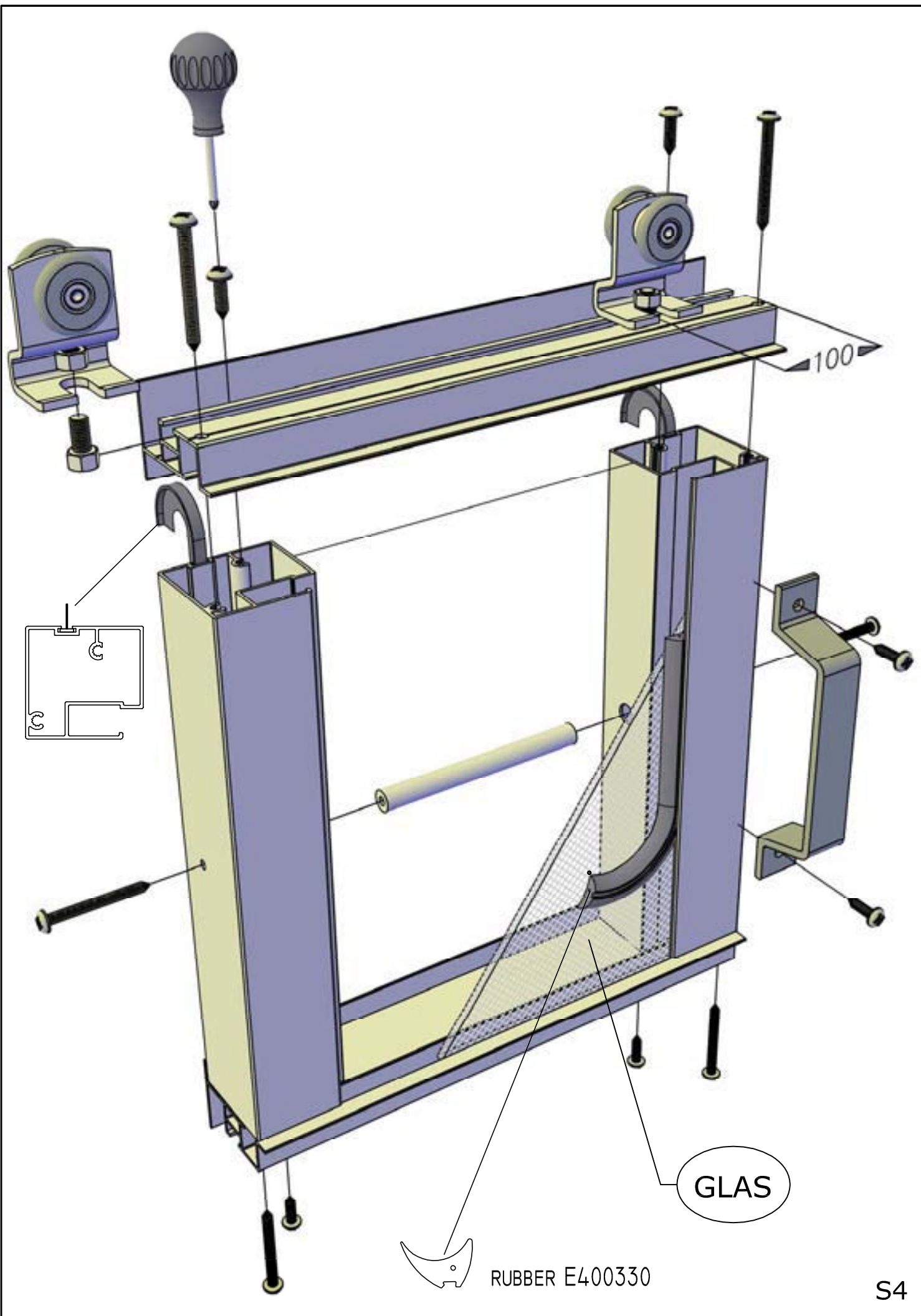


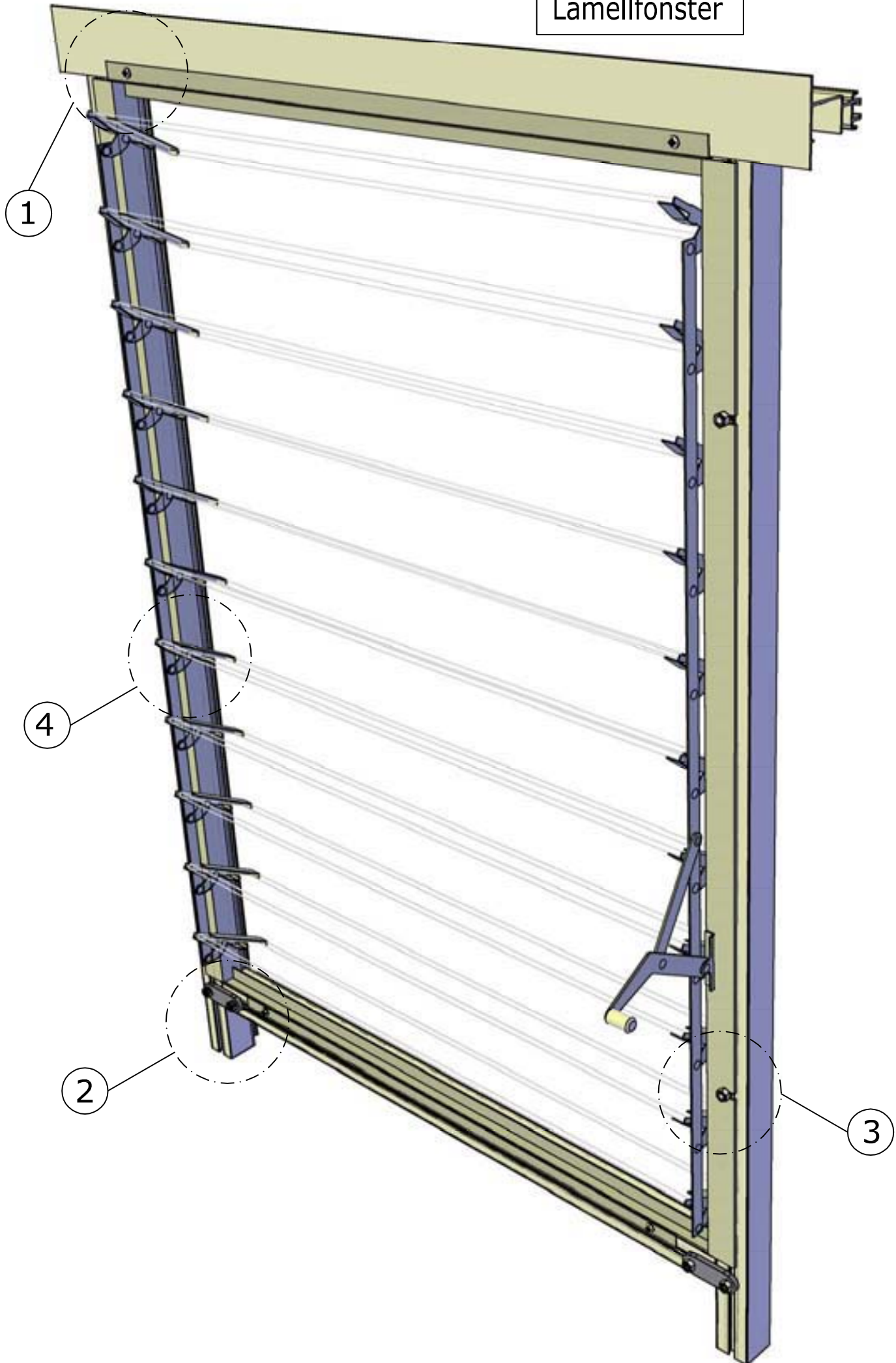
Schuifdeur-Porte Coulissante-Schiebetür-Sliding door
Skydedør-Skyvedør-Skuggväv-Porta scorrevole-Skjutdörr



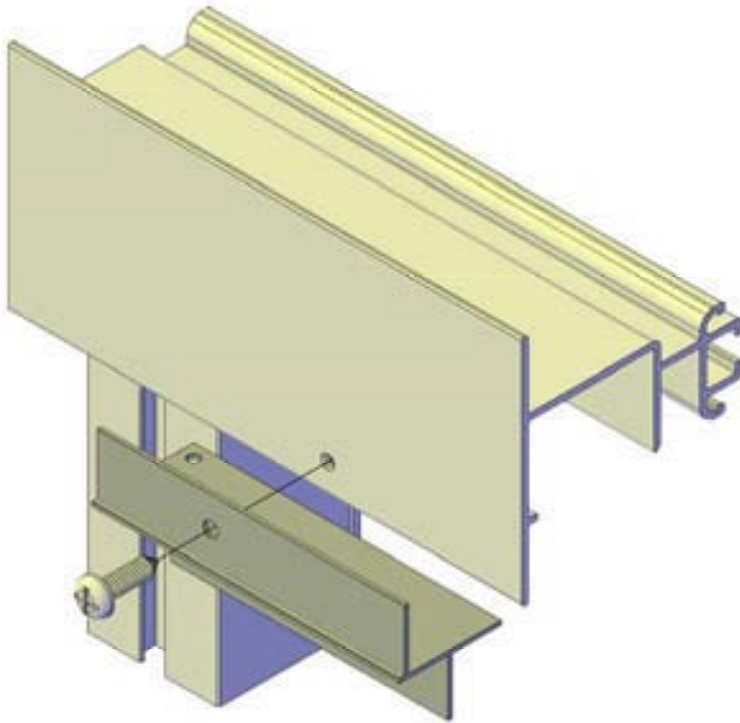




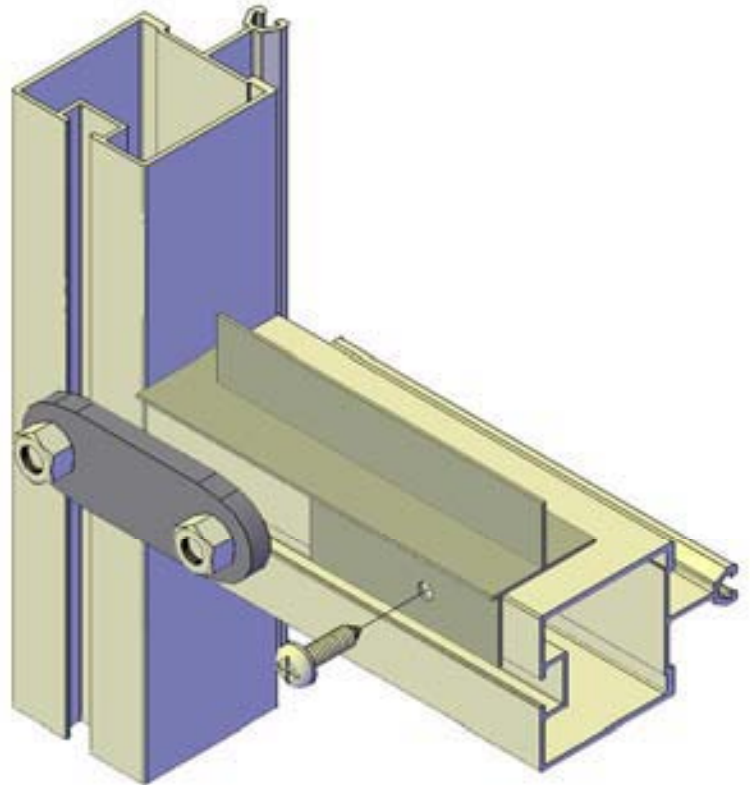




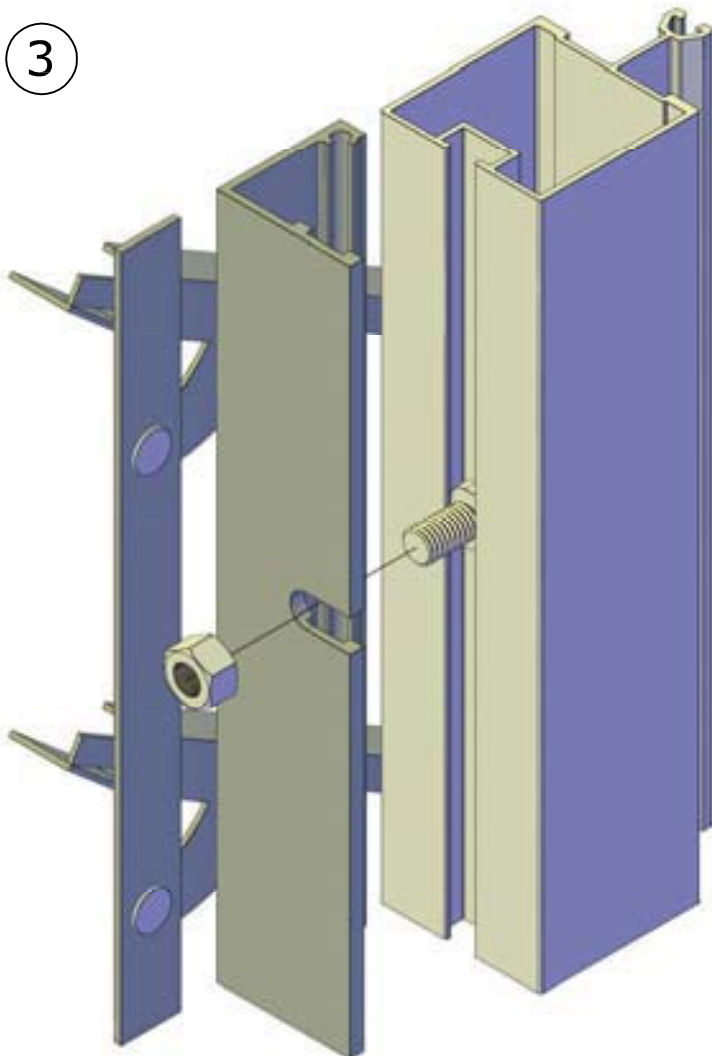
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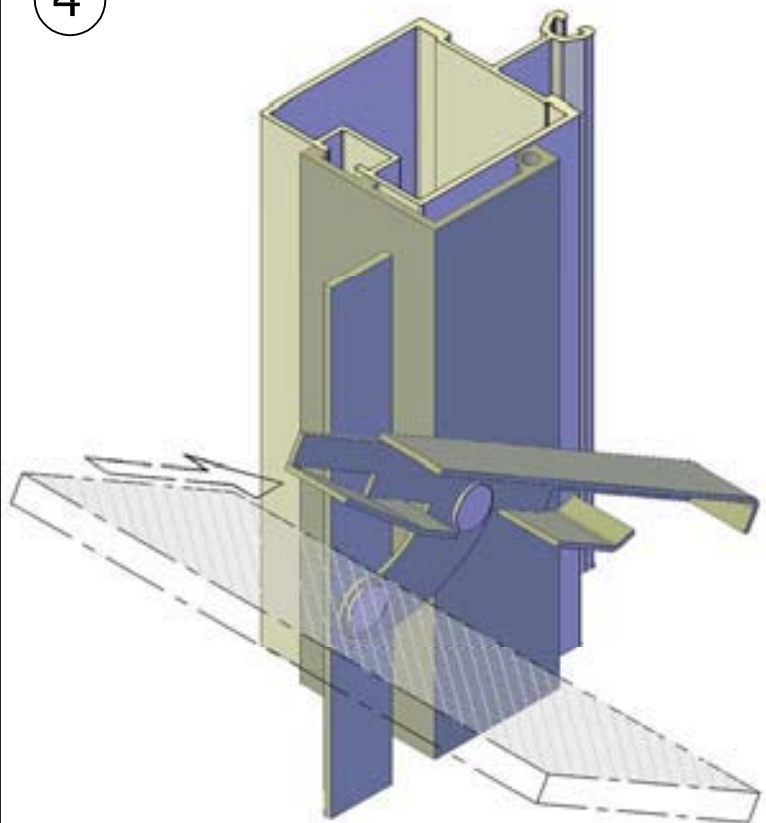
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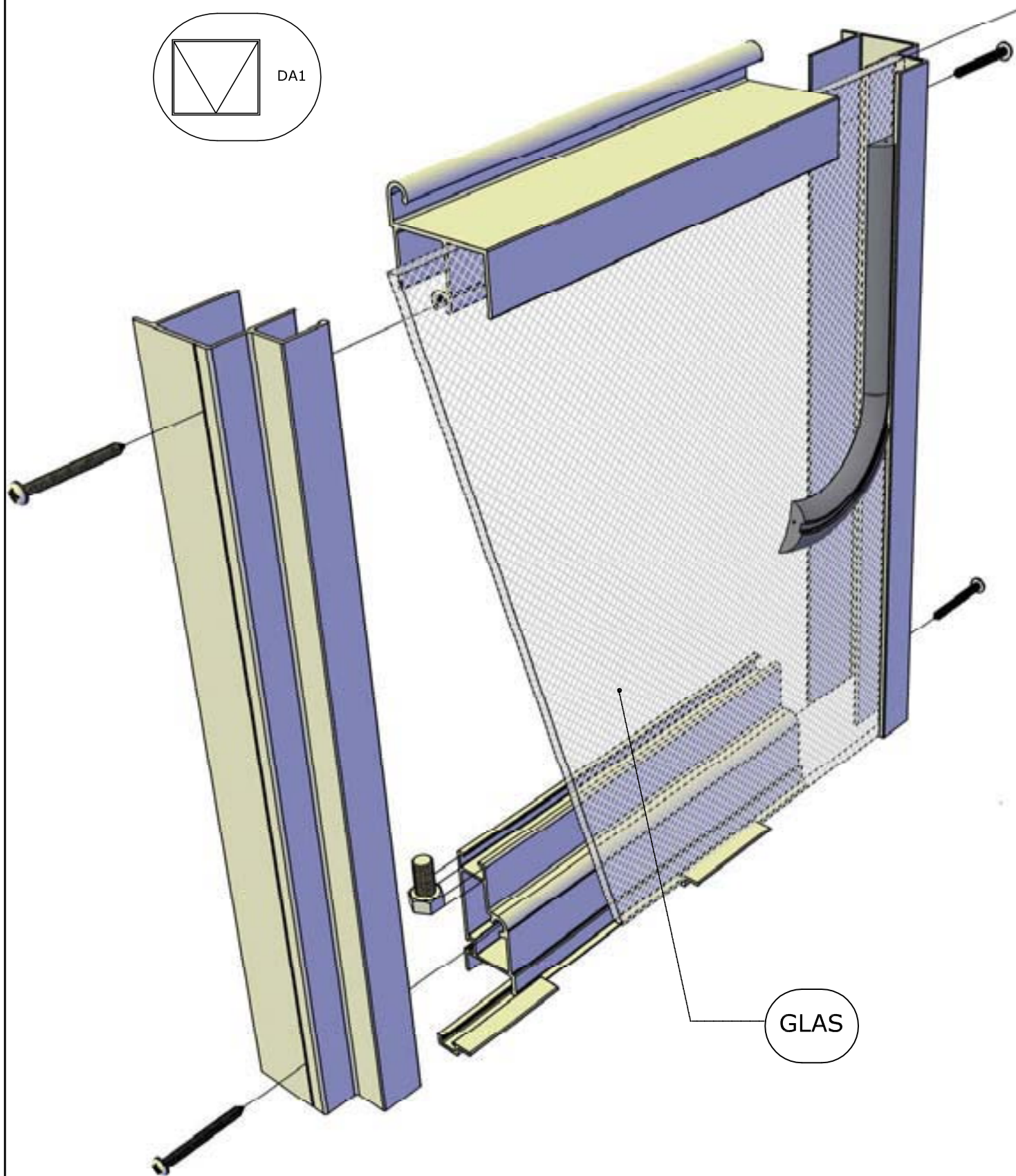
③



④

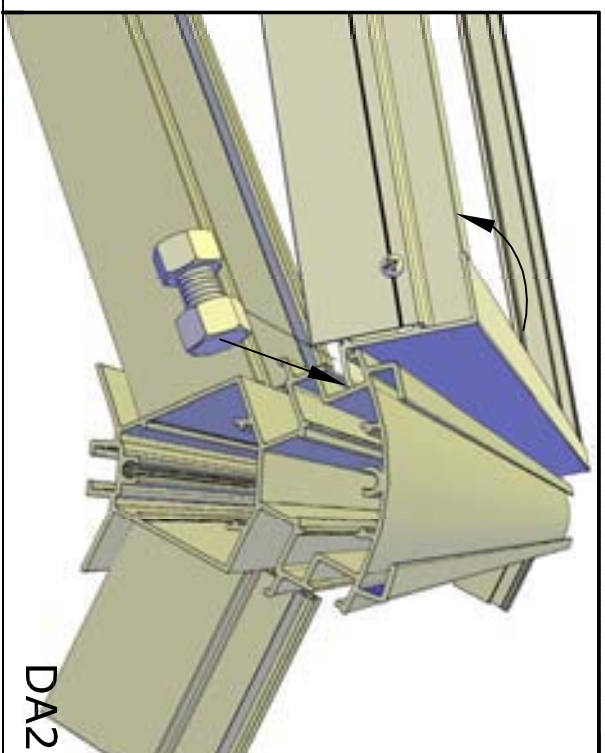
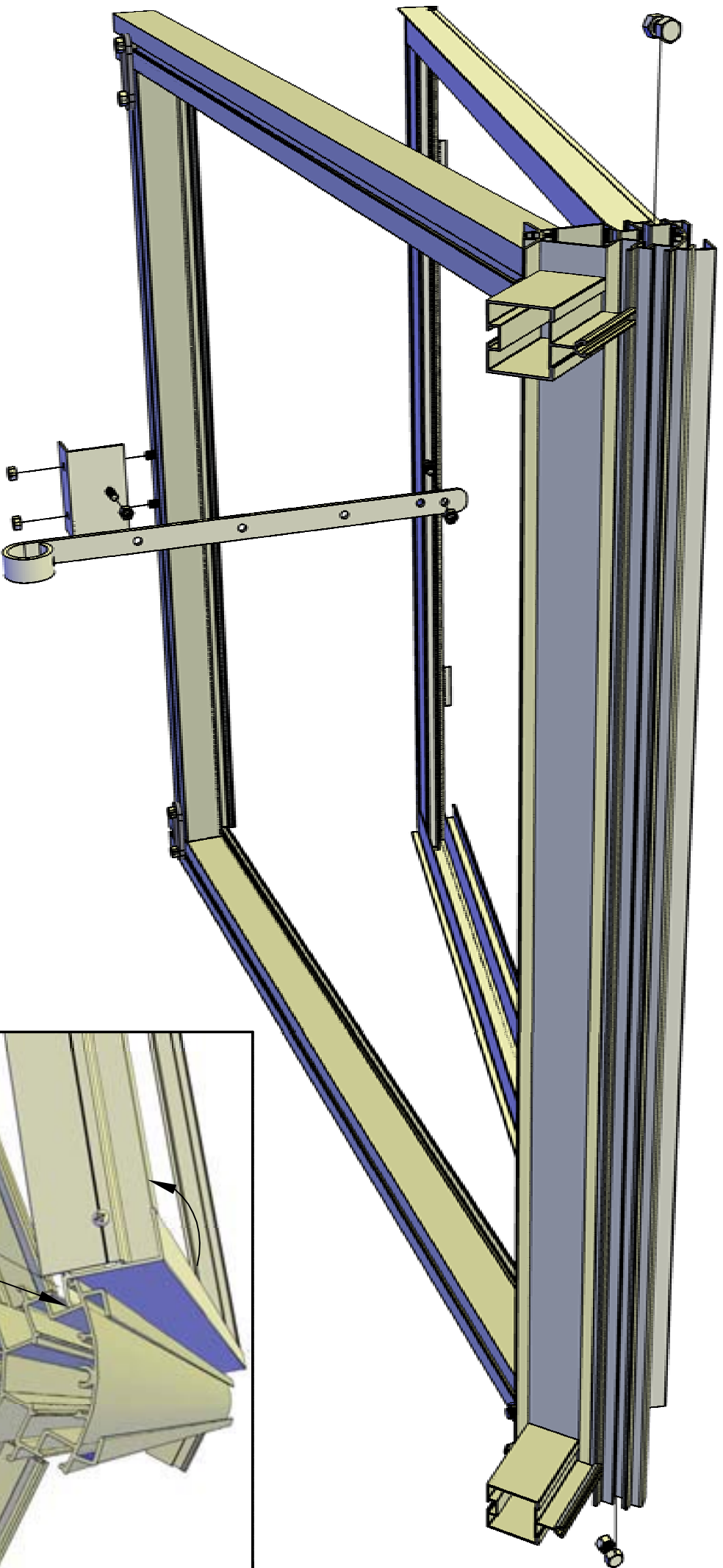


Dakraam-Lucarne-Dachfenster-Roofwindow-Tagvindue
Takluke-Takfönster-Finestra del tetto



RUBBER E400330

DA1



DA2

